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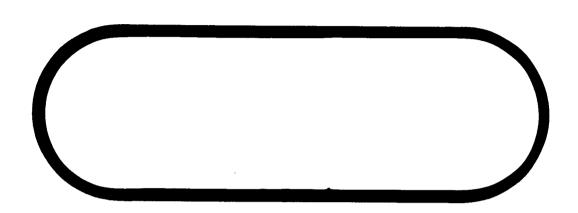
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SEATTLE, WASHINGTON

CODE IDENT NO. 81205

NUMBER D2-13956-2 TITLE STATISTICAL MEANS AND DISPERSIONS FOR THE MASS PROPERTOR OF BOEING COMPONENTS FOR THE WING II OPERATIONAL MINUTEMAN MISSILE June 1, 1963	TITLE STATISTICAL MEANS AND DISPERSIONS FOR THE MASS PROPE	,	
	OF BOEING COMPONENTS FOR THE WING II OPERATIONAL MINUTEMAN MISSILE June 1, 1963		NUMBER <u>D2-13956-2</u>
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			OF BOETING COMPONENTS FOR THE WING II OPERATIONAL MINUTEMAN MISSILE June 1, 1963
	MODEL NO. <u>WB-133</u> CONTRACT NO. <u>AF04(694)-4</u>		

PREPARED BY

Roger C. Vierenga

APPROVED BY

APPROVED BY

CLASS & DISTR
APPROVED BY

CLASS & DISTR
APPROVED BY

CLASS & DISTR
APPROVED BY

Roger C. Grey

Roger C. Grey

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SUMMARY

This report presents statistical means and dispersions for the mass properties of the Boeing components of the Operational Minuteman missile. The data are based upon a statistical analysis of the hardware being produced for the Wing II Operational missiles.

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- 1.0 INTRODUCTION
- 1.1 REFERENCES
- 1.1.1 BSD Exhibit 62-45, "Mass Properties Control Data for WS-133A Operational Guided Missiles/Systems," Dated 3 August 1962.
- 1.1.2 CCN 258, (BSD-63MSN-2597) to AFO4(647)-580 dated 5 October 1962.
- 1.1.3 Boeing Document D2-13946-xxx, "Flight Article Mass Properties Report for Missile xxx Components."
- 1.1.4 Boeing Document D2-13943-2 "Flight Article Mass Properties Report for Wing II CTLI Installations."
- 1.1.5 Boeing Document D2-13957-4 "Statistical Means and Dispersions for the Mass Properties of Boeing Components for the Wing I Operational Minuteman Missile June 1, 1963.
- 1.2 DISCUSSION

This report of statistical means and dispersions for the mass properties of the Boeing components of the Operational Wing II Minuteman missiles is presented in accordance with Reference 1.1.1 as authorized by Reference 1.1.2. The data are based upon the mass properties found in the document of References 1.1.3 and 1.1.4. For a similar report on the Wing I missiles, see Reference 1.1.5.

The statistical analysis contained in this report is based upon data available to May 1, 1963 for the Operational Wing II missiles. The data are presented in four sections; (1) flight sequential summaries, (2) statistical means and dispersions data calculations (3) CTLI installation means and dispersions data, and (4) data samples for the interstages, aft skirt, base heat deflectors, raceway covers and caps, and miscellaneous minor components.

All dispersion computations found in this report are based upon a population of .990 and a confidence level of 90% in accordance with directions received from STL on 30 January 1963.

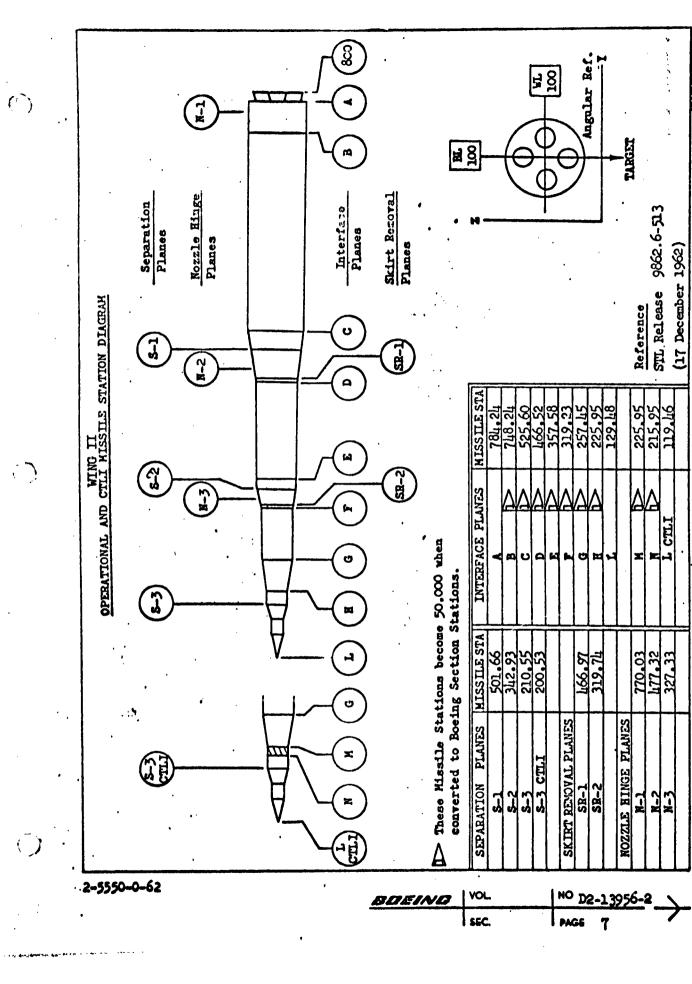
1.3 MISSILE STATION DIAGRAM

See page 7 for a station diagram showing both missile and section stations.

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.2.0 PLIGHT SEQUENTIAL MASS DATA SUMMARY

The following page presents a flight sequential data summary of all Boeing airborne components excluding the CTLI installation which is presented in Section 4.0. Sequential summaries by production section are also included as additional reference data.

The data are in sequential form showing mean values for weight, three plane balance, and moments of inertia. Dispersions about these means are included for weight and three plane balance. However, the dispersions given for sequential conditions other than "Prelaunch" are based upon calculations since actual data to verify these points are not available. The ablation amounts are those which STL has directed to be used and are identical to the ablation amounts found in D2-3940-25 "Monthly Status Report, 23 February 1963" as revised in March 1963. The skirt jettison times are separation plus 20 seconds + 4 seconds (Stage II) and separation plus 500 miliseconds + 200 miliseconds (Stage III).

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2															
-555			38	SEQUENTIAL MASS DATA SUMMARY	MASS	DATA S	SUPERARY	(NOMINALS	NALS AND		DISPERSIONS)				
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	न	7	Pre-Launch	0 952.17	.17	8.86	552.73	1.82	101.17	0.19	102.61	ਹ.0	1,641	5854.7	5.946.
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	ή.	\perp		58	99.		544.70	2.12	101.12	o. જ	102.58	0.23	136.6	5316.6	5309.7
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	9	Ц			223.54	10.01	339.30	2.40	01.101		102.59	0.25	131.2	5025.1	5019.4
	2	11	I Start Action Time		53	11.13	418.04	2.19	100.31	0.54	102.49	1	18.6	587.5	586.5
	∞	_					417.29	2.23	100.30	ıı	102.47	0.57	48.0	580.5	579.5
	9	\perp	Skirt Jettison	\sim	8	7	362.69	1.56		1	103.62		19.6	201.6	200.5
	ខ្ព	\perp			93	L.	362.49	1.57	101.55	0.24	103.61	0.28	19.6	198.8	197.7
	11	\perp		_	.83	3.64	361.90	1.52	101.52	0.23	103.58	0.27	19.5	194.6	193.5
	12	_	End Action Time	100 248.58	.58	3.73	361.27	1.59	101.49	0.2t	103.55	0.28	19.5	190.3	189.2
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	4	\downarrow	Skirt Jettison	-}-	45.69	_	314.63	2.55	104.45	29.0	106.39	₹ 0	2.1	5.5	5.2
	9 5	1		-	14.97	नु	374.43	F .	104.42	0.62	106.36	<u>်</u>	2.1	5.5	5.2
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	23	+		ส	21.2	4	198.5		•						
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	ď	E	T Aft Interested 2.3	7	7		6		8						
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	Skirt Jettison	_	٦	53.39	1.03	103.80	8.	104.21	%	1.6	o.	8.
1	8	\dashv	H	53.29	1.06	103.71	.93	104.09	8.	1.6	0	8
	2	+	7	53.18	1.09	103.61	.95	103.97	1.02	1.5	0	8
		-	٦	53.06	1.13	103.50	8	103.84	1.05	1.5	∞.	7
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17	I Silo Heat Protection	3.10	.30	68.70	0	100.80	0	101.40	C			
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- 1	Jettisoned Fwd Interstage 1-2											
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		2.5 SEQUE	Utential mass data summary	SS DATA	SUMMARY	(NOMINALS		AND DISPERSIONS)	RSIONS)				
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1		I Pre-Launch	0 25.90	1.92	146.61	3.03	105.98	∄.	110.42	L	C	18.7	18.2
7	_				147.72	3.15	105.83	94.	110.17	8	,	18.4	18.0
7	_	5	_		147.92	3.17	105.81	94.	110.12	1	-	18.3	17.0
4	+		7		148.13	3.8	105.70	747	110.07	.81		18.2	17.8
4	_	End Action Time 10	2 31.74		148.33	3.22	105.75	74.	110.03	8		18.1	17.7
9			\downarrow	_									
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<u>"</u>	+		5 31.29		147.74	3.24	105.83	74.	110.17	:83		17.9	17.4
7	_	Skirt Jettison	-	7	147.54	3.25	105.86	147	27.011	.83	3.0	17.8	17.3
읨	_	5		1.93	1147.14	3.27	105.92	₹.	110.32	<u>چ</u>	٥.	17.6	17.2
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12	\vdash	I Silo Heat Protection	9.	.10	99.60	0	112.30	0	121.20	C			
8													
53			.50	.10	93.60	0	112.30	0	121.20	0			
な	-	1-2		Ш									
Ø	_	Jettisoned Fwd Interstage 1-2											
8	4	Base Heat Protection	1.8	હ	189.20	0	00.00	0	100.00	0			
R													
ম্		Aft Interstage 2-3	$\frac{1}{1}$										
ম্ব	_	Jettisoned Fwd Interstage 2-3	3								,		
S)	_	Base Heat Protection		_									*
3	4		_										

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L												•		
*****		SEQUE	WTIAL !	(ASS	DATA &	UENTIAL MASS DATA SURHARY	(NOMI	(NOMINALS AND DISPERSIONS)	DISPE	RSIONS)			•	
	1155	MISSILE WING II OPERATIONAL					COMP	COMPONENT S	ECTION	SECTION 47 (INTERSTACE 1-2	EPSTAGE	1-2)	i	
H	SH		•	LET TO UM			CE	CENTER OF	OF GRAVITY	H		MONE	MOMENT OF INERTIA	ERTIA
×	∀ ७ !	FLIGHT SEQUENCE		Tubic		LONG.	(x)	LAT.	(X)	VERT.	(2)	ROLL	PITCH	YAY
	1			انت	DISP.	NOM.	DISP.	NOM.	DISP.	NOM.	DISP.	NOM.	NOM.	NOM.
7	7	Pre-Launch	0 372.76		6.02	77.62	.39	99.98	.23	100.94	8	57.8	51.7	5.6
٦		25	_		.05	77.58	14.	99.97		100.95	8	56.2	25	10 B
2		8			90.	77.59	14.	96.66		100.001	8	55.8	0 01	100
#	\perp		356.95	1	.08	77.69	<u>+</u>	96.66		100.94	2	55.3	49.5	19.0
7	\perp	End Action Time 10			.10	77.61	.42	99.95	୫.	100.94	•	4.9	49.1	48.6
0 0	+	0.4.4.4.4.4.9.	-							,				
٥		Start Action Time	-+-		.63	67.57	.98	80.51	6.	101.60	1:01	30.9	80.9	o a
9 0		Strint Tettiere	25.022		10.01	67.59	00.0	99.46	1.01	101.57	1.03	30.3	4	_1
7 5		-		_i_	9	26.37	.83	105.21	17.	105.71	17.	1.9	6	2-
3;		81	26.02	_4	1.70	56.25	.85	105.11	.76	105.58	.76	1.9	1.3	1.2
= 1					<u>.</u>	56.01	.73	104.90	Ĭ	105.28	۶.	1.8	1.3	1.2
77		End Action Time 10		7	.72	55.75	.93	104.65	•	104.95	.85	1.8	1.2	1.2
				-										
#		Start Action Time	0	-										
3	1	Skirt Jettison		4							•			
9		3		-										
72		95												
8 7	\perp	75	•											
ध	\perp	End Action Time 100	6											
ଷ				-										
	EXP	EXPENDED WEIGHTS DURING FLIGHT SE	SEQUENCE ACTION	ACTI	ON TIME	Ð,								
21	7	Silo Heat Protection	7.6		8.	80.0	0	100.3	c	100.6	C			
ম	\rfloor	Base Heat Protection												
23	_	Aero Heat Protection	11.∞		1.10	76.50	0	100.70	0	101.20	c			
₹	П	Aft Interstage 1-2	122.59		6.13	96.58		100.78		9.69				
8		Jettisoned Fwd Interstage 1-2		4.0		69.10		98.62		101.49				
8	\perp	Base Heat Protection	8		8	00.99	0	104.70	0	106.10	0			
1%	111	The Tatometers 2.3	_	+	+									
		Jettisoned Fwd	-	-										
8	Ц	1 1	100	1									,	4
21				H										

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		2.7	TENTI	AL MAS	S DATA	SEQUENTIAL MASS DATA SUMMARY		(nominals and dispersions)	DISPE	RSIONS)				
<u> </u>	ISS [MISSILE WING II OPERATIONAL		1			SOME	COMPONENT SI	CITON	SECTION 48 (STAGE 1 MOTOR)	E 1 MOI	OR)		
	SH		×	#B0135	Ę		図 り	CENTER OF GRAVITY	GRAVIT			HOHEN	MONENT OF INERTIA	ERTIA
*	ע ט	FLIGHT SEQUENCE	e i	Dia.	4	LONG.	3	LAT.	(£)	VERT.	(2)	TION	PITCE	AVI
	ω			NOM.	DISP.	NOM.	DISP.	NOM.	DISP.	NOM.	DISP.	NOM.	NOH.	NOK.
7	I	Pre-Launch	0	80.86	2.62	228.91	5.45	109.86	75.	116.66	16.			
٦			-	56.51		229.60	5.90	109.94	6.	116.76	1.05			
7			20	55.05		228.30	6.0 4	110.12	ĺ.,	117.06				
4 1			-	53.59	2.67	226.93	6.23	110.31	.65	117.38				
7		And Action lime	4-	22.13	- 1	255.48	0.45	110.51	89	27.72	1.15			
2	11	Start Action Time	0											
∞			8											-
6		Skirt Jettison												
2			8											
11			75											
12		End Action Time	8											
13	_													
<u> </u>	H	- 1	0											
5		Skirt Jettison	-											
97			33											
7			50											
87 7	\bot		25	,										
2		End Action Time	8											
ર			-											
	EXCE!	EXPENDED WEIGHTS DURING FLIGHT	SEQUE	SEQUENCE ACTION TIME	TION T	DAGE								
7	۲	Silo Heat Protection		2.90	30	04.061	0	11.8	c	130.150	C			
2		Base Heat Protection		4. 80	5	809.40	0	100.00	0	00.00				
23		- 1	-	1.00	.10	136.60	0	17.30		h29.70				
ᅕ	H	Aft Interstage	_											
8		Jettisoned Fwd Interstage]	1-2											
8		Base Heat Protection												
8														
%	I	Aft Interstage 2-3	\dashv											
श्र		stage	2-3											
8		Base Heat Protection	-					-					.đ	
3			\dashv											

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-5550-0-67	S	2.8	QUEN	SEQUENTIAL MASS DATA SUMMARY	S DATA	SUMMARY	(NOM I	(NOMINALS AND DISPERSIONS)	DISPE	RSIONS)			 	
	50													
-	įţ	MISSILE WING II OPERATIONAL					COMEX	COMPONENT SI	NOLLOG	SECTION 49 (AFT SKIRT	SKTRT)		ı	
	OF FI	,	×	- 1010H	6		CE	CENTER OF	GRAV ITY			HONENT	ENT OF INERTIA	REIA
z W	∀ છ ∀	FLIGHT SEQUENCE			1	LONG.	(X)	LAT.	(Y)	VERT.	. (z)	ROLL	PITCH	XVA
-+	-+		1		DISP.	NOM.	DISP.	NOM.	DISP.	NOM.	DISP.	NOM.	NOM.	NOK.
4	H	Pre-Launch	0	282.57	4.97	68.48	.27	100.82	.33	101.09	8			
7	十		23	_	i	68.49	æ.	100.81	:	101.05				
1	†		જ	243.04	. 1	68.46	₩.	100.78		100.98	•			
+ 4	T	End Action Sin	525		_ 1_	##. 88	.33	100.74		300.90	33			
19	T	אר רדו	3		0.0	T#.08	#.	100.69	.43	100.82	1			
₩	H	Start Action Time	0											
œ	~-		3											
9	7	Skirt Jettison												
ဂ္ဂ	7		દ્વ										-	
11			75											-
12		End Action Time	8											
13													-	
	Ħ	- 1	0											
3	7	Skirt Jettison												
91	1		25										-	
2	7		50										-	
82	7		25	,										
2 8	\top	End Action Time	30											
<u></u>	1													
B	XPE.	EXPENDED WEIGHTS DURING FLIGHT		SEQUENCE AC	ACTION T	TIME								
12	F	Silo Heat Protection												
ผ	7	Base Heat Protection												
23	7													
-	Ħ	L.	- 1											
8	7	Jettisoned Fwd Interstage	1-2											
8	7	Base Heat Protection												
Z	7				<u> </u>									
87.5	\top	Jettisoned Fwd Interstage	2-3											
<u> </u>	†	Base Heat Protection												40.
17	7													

3.0 MEANS AND DISPERSIONS DATA CALCULATIONS

The data summarized on the following pages were accumulated during the manufacture of components for the Wing II Operational missiles to May 1, 1963. The data are calculated for all flight sequential conditions by total missile and by individual production sections. However, in order to reduce the size of this report, only selected conditions have been included in the following section. The conditions are as follows:

(1) Start action, stage one - total missile (2) Start action, stage two - total missile (3) Skirt jettison, stage two - total missile (4) Start action, stage three - total missile

5) Skirt jettison, stage three - total missile
6) Prelaunch, stage one - each production section

In order to complete some of the sequential conditions, calculated means and dispersions have been included for some components whose changes from the prelaunch condition could not be determined by actual measurement.

Detailed derivation of the mean and dispersion values for interstage structure, aft skirt structure, base heat deflectors, and raceway covers and caps will be found in section 5 of this report. Summary totals for the remaining components are also included in section 5 but their details have been cmitted for reasons of brevity.

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	SEC		PAGE	17

WEIGHT AND BALANCE

INPUT

MRCN	DESCRIPTION	<u> </u>	TM	×	X 01.5P	>	Y	7	2 01SP	×	.	-
	PRELAUNCH	1.02	0.10	256.85	•	100.00	•	100.00	•			
	PRELAUNCH	18.64	1.13	305.31	1.64	106.04	0.39	110.67	92.0			
45	PRELAUNCH	183.42	2.39	336.26	0.29	99.88	0.22	101.49	0.22			
	PRELAUNCH	32.90	1.92	454.19	3.03	105.98	0.44	110.42	0.77			
	PRELAUNCH	372.76	6.02	494.14	0.39	96.66	0.29	100.94	0.29			
	PRELAUNCH	60.86	29.2	704.51	5.45	109.86	0.57	116.66	0.97			
	PRELAUNCH	282.57	4.97	766.72	0.27	100.82	0.33	101.09	0.32			
					SUMMARY	ARY					•	
3 .	W DELTA X 0.150673E 06	W DELTA Y 0.234750E C	0 50	W DELTA 0.258177E	2 05	DELTA W 0.179612E	M X .2E 07	DELTA W O.697934E	A W Y 934E 03	0.1	DELTA W 2 0.182809E 04	4
	MDX/W 0.408	WDY/W 0.161		WDZ/W 0.169		DWG 1.4	DWDX/W 1.408	00	DWDY/W 0.028		0.045 0.045	
					101	TOTALS			·			
	DESCRIPTION	F X	TA	×	×	>	Y	7	20159	ΙX	14	—
SS	MISSILE PRELAUNCH	952.17	8.86	552.73	1.82	101.17	0.19	102.61	0.21			

WEIGHT AND BALANCE

INPUT

		₩ 2 6E 03	M/2	7 1
		DELTA W 0.397156E	DWD2/W 0.044	À
		J		×
01SP 0.0.84 0.23 0.82 1.01		DELTA W Y 0.221187E 03	DWDY/W 0.033	2 01SP 0.57
100.00 110.18 101.51 110.30		DEL1 0.221		102.49
01.5P 0.43 0.23 0.47 0.99		₩ X 38E 06	DWDX/W 1.627	DISP 0.54
100.00 105.74 99.85 105.75 99.51	IARY	DELTA ₩ X 0.554108E	DWC 1.6	TOTALS Y SP 100.31
01SP 0.30 0.30 3.22 0.98	SUMMARY	5 0 :		X DISP 2.19
256.85 305.51 336.24 455.91 484.09		W DELTA 0.572512E	WDZ/W 0.523	× × 418.04
DISP 0.10 1.14 2.42 1.92 10.63		. 0 0		WT DISP 11.13
1.02 17.41 175.74 31.74 231.62		W DELTA Y 0.544926E	WDY/W 0.510	WT 457.53
S A STG 2 S A STG 2 S A STG 2 S A STG 2 S A STG 2		W DELTA X 0.656767E 05 0	MDX/W 0.560	DESCRIPTION MISSILE S A STG 2
H H H H H H H H H H H H H H H H H H H		W D.	- -	
				BOEING D2-13956-2 19

WEIGHT AND BALANCE

INPUT

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MRCN	DESCA	MRCN DESCRIPTION	H.	×	×	×	>	>-	7	7	×I	٨
				OISP		DI SP		DISP		D-I SP		
1 42	T 42 SKIRT J	JETT	1.02	01.0	256.85	•	100.00	•	100.00	•		
11 11 L	SKIRT	JETT	17.41	1.14	305.51	1.75	105.74	0.43	110.18	0.84		
1 45	SKIRT	JETT	175.74	2.42	336.24	0.30	99.85	0.23	101.51	0.23		
9 th _L	SKIRI	JETI	31.14	1.92	454.12	3.25	105.86	74.0	110.22	0.83		
T 47	SKIRT	JETT	26.37	1.70	472.87	0.83	105.21	12.0	105.71	0.74		
						SUMMARY	ARY					
3	W DELTA X		W DELTA Y		W DELTA 2	7	DELTA W X	×	DELT	DELTA W Y	DEI	DELTA W Z
	34674t		. 228483E U		• 289048E		0.14555	4 5 0 5	0.145	378E 03	0.2	2262E

TOTALS

<u>}</u>	
×	•
7	DISP 0.28
7	103.62
>	DISP 0.24
101 AL S	101.56
5 ×	01 SP 1.56 10
×	362.69
*	3.71
3	251.68
DESCRIPTION	4-1
BOEING	NIS

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DWDZ/W 0.063

W/AGMG

DWDX/W 1.083

WD2/W 0.214

WDY/W 0.190

MDX/W 0.477

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(STAGE 2)

2 2144	Z A Z
40 014	٥
TUC 1 2 U	•

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	MRCN T 42 T 44	MRCN DESCRIPTION T 42 S A STG 3 T 44 S A STG 3	N WT 1.02	WT DISP 0.10 1.14	X 256.85 305.51	X DISP 0. 1.75	Y 100.00 105.74	Y DISP 0.43	2 100.00 110.18	2 DISP 0.84	×	\	71
		⋖	114.70	4.59	329. 02	0.51 100 SUMMARY	100.16 ARY	0.52	101.55	0.53	•		
	3.0 3.4	W DELTA X 0.435017E 04	W DELTA Y 0.361345E 04		W DELTA 2 0.390942E 04	2 04	DELTA W X 0.837956E 03	W X 6E 03	DELT 0.417	DELTA W Y 0.417776E 02	٥.	DELTA W Z 0.997056E 02	N.
		WDX/W 0.495	MDY/W 0.452		WD2/W 0.470	•	DWDX/1	DWDX/W 0.217		DWDY/W 0.049		DWDZ/W 0.075	
						TOTALS	ALS						
BOEIN		DESCRIPTION	H R	WT	×	X DISP	>	Y DISP	7	2 DISP	X	λΙ	12
IG.	MISSI	MISSILE S A STG 3	3 133.13	4.73	325.39	0.71	100.89	0.50	102.67	0.54			

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BOEING D2-13956-2

MISSILE SKIRT JETT (STAGE 3)

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2 DISP 0.78

Y D1SP 0.60

Y 104.45

x DISP 1.28

х 314.69

45.69

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DESCRIPTION

BALANCE	
AND	
WEIGHT	

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	6011	SUPPORT COMP	1 2.0	0.12	57.65	•	112.38	0.09	117.94	•			
	6011	SUPPORT COMP	3 0.0	•	98.50	•	113.60	•	126.10	•			
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	6703	ORD ASSY	4.4	0	68.43	0.29	84.27	0.11	107.88	90.0			
	6703	ORD ASSY	3 1.55	0.05	85.15	•	99.59	0.01	98.61	0.04			
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	9019	DISC BRKT	8 • 1	7	80.00	•	117.23	0.13	117.27	0.13			
	6010		5	7	86.09	1.54	95.42	0.80	97.49	0.44			
	6009	ATTACHMENTS,	1.6	•	76.39	•	104.16	•	103.94	•			
	6009	ATTACHMENTS	0.0		53.50	•	110.20	•	119.50	•			
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W DELTA X W 0.454377E 04 0.	MDX/W 0.239	DESCRIPTION	SECT 49 PRELAUNCH

4.0 CTLI DATA SUMMARY

The data appearing in this section are based upon the CTII mass properties found in Reference 1.1.4. The data are for a complete CTII installation consisting of both Boeing and other Associate Contractor components. The Aerojet downstage kit weights are based upon data transmitted to Boeing by Aerojet document O162-O1DR-NMPO-1, "Nominal Mass Properties and Dispersions for Minuteman CTII/AODS," dated January 28, 1963. All data reflect the use of a linear shaped charge destruct system on the first stage engine. The total mass properties include the deletion of certain hardware which is removed when the CTII kit is installed. The check lists found in Reference 1.1.4 give a more detailed summary of the changes.

The statistical sample for the CTII Section consists of two actual weights. Since these sections are nearly identical to the Wing I sections, the statistical data from Wing I was used to help derive the Wing II dispersions. Details of this derivation can be found in section 5 of this report. Other CTII components were given mass properties and dispersions based upon the data available.

The dispersion computations found in this report are based upon a population of .990 and a confidence of 90% in accordance with directions received from STL on 30 January 1963.

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Jett	Jettisoned Fwd Interstage	e 1-2											
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SEQUENTIAL MASS DATA SUPERARY (NONINALS AND DISPERSIONS) M. COMPONENT SECRETOR 15, (ITTREE) STATE STATE OF THEM STATE OF THE STA				TIA	IAV	NOH.	1	+	-		-	-		+	-	G	Ņ								1				
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#.2.4 SEQUENTIAL MASS DATA SUPLIARY (NONINALS A NISSILE CELL INSTILLACTION I			2-3)	HONENT SLU			0	+	+		+	-		+		c			\dagger	++									
#.2.4 SEQUENTIAL MASS DATA SUPLIARY (NONINALS A NISSILE CELL INSTILLACTION I			STAGE		1	DISP.	.15	15	*		1			+	.15	0	0							+	1			 c	,
A.2.4 SEQUENTIAL HASS DATA SUPEGARY (NONINALS A HISSILE CTLL INSTRALLACTION COMPONENT COMPONEN		SIONS)	15 (DITE		VERT.	NOM.	120.22	120.23	*		+			+	120.23	117.74	0		1			118.70					30 00:	17.74	
A.2.4 SEQUENTIAL MASS DATA SUPEAREY (NONINALS A LIGHT SEQUENTIAL MASS DATA SUPEAREY (NONINALS A LIGHT SEQUENCE EXP WEIGHT LONG. (X) LA LIGHT SEQUENCE XT NON. DISP.		DISPER	ECTTON 1	GRAV ITY		DISP.			*					*	.14	0	0										1	T-	
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NISSILE CTLI INSTALLATION I		(NOMI	SOME	20		DISP.	1.22	1.23						-	1.23								11				200	0	,
MISSILE CTLI INSTALLATION L S		SUPPRIARY			LONG	NOM.	65.54	65.52	*				>		65.52	56.25	0				BE	69.30					K1, 88	56.25	
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13 22 26 26 26 26 26 26 26 26 26 26 26 26		ग⁻ट⁻च	13	1	FLIGHT SEQUENCE		re-Launch			nd Action Time			kirt Jettison		Action					nd Action Time	ED WEIGHTS DURING FLIG	ilo Heat Protection	ase Heat Protection	ft Interstage 1-2	ettisoned Fwd Interstag	ase Heat Protection	ft Interstage 2-1	ettisoned Fwd Interstag	
			(ISSIL			-+	Ħ	1	-		F					且		1			EXPEND	F		F			Ē		
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PAGE 35 SEC.

2-55	l		4.2.5 SEQU	JENTIAL HASS DATA SUPPARY	SS DATA	SUPPLARY	(NOM IN	(NOMINALS AND DISPERSIONS)	DISPER	SIONS)				
50.0	MI	MISSILE	CTL INSTALLATION				COMPONENT	- 1	SECTION	SECTION 46 (STATE 2 MOTOR)	M 2 E W	oror)		
		o F					CEN	CENTER OF GRAVITY	GRAV ITY			MONEN	MONENT OF INERTIA	ERTIA
	1 7 6	∀ 5	FLIGHT SEQUENCE		T FIGHT	LONG.	(X)	LAT.	(X)	VERT.	(2)	ROLL	PITCE	TAV
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. •	ш	II	Aft Interstage 1-2											
٠٧	X		Jettisoned Fwd Interstage	1-2										
لان	প্ল		Base Heat Protection											
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<u>: "</u>	쥸	H	Aft Interstage 2-3	_										
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- 1.	Q,	+	Base Heat Protection	-										-20 60
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		4.2.6 SE	SEQUENTIAL MASS DATA	MASS	DATA S	SUPPLARY	(NOM II	(NOMINALS AND DISPERSIONS)	DISPER	SIONS)				
0-0-	MIS	MISSILE CTLI INSPALLATION			:		COMPONENT	}	47 SECTION (INTHESTAGE 1-2	35 1-2		
				600105	F		CE	CENTER OF	OF GRAVITY			HOMEN	MONENT OF INERTIA	ERTIA
Z	≺ છ	FLIGHT SEQUENCE		ppra	4	LONG.	(X) .	LAT.	(X)	VERT.	(Z)	ROLL	PITCH	XVX
Ц	7		NOM.		DISP.	NOM.	DISP.	NOM.	DISP.	NOM.	DISP.	NOM.	NOM.	Š.
	_	I Pre-Launch	0 23.95	95	1.07	74.79	1.93	114.68	.15	125.19	71.	c	9	0
۲	7		-	35	1.07	74.67	1.08	114.67	16	105.11	0	,	4 -	J -
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	3	End Action Time	23.	35	1.07	74.67	1.08	174.67	36	105 14	ď			
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Ľ	-	Il Start Action Time	0 -1.10	10	0	8.8		113.70	0	23.80	0	c	c	6
	∞		25 -1.	10	0	80.99	0	113.70	6	123.80	0			
1	허	Skirt Jettison	0		0	0		0	0	0	0			
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Ħ	_		22											
77		End Action Time	100	-										-
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<u> </u>			0											
건'		Skirt Jettison	_											
97			25											
2	4		5	-										
<u>প্</u>	_		75	_										
<u> </u>	4	End Action Time	300	-										
R ∥				-										
	EXC	EXPENDED WEIGHTS DURING FLIGHT	SEQUENCE ACTION	E ACT	TON TIME	Æ								
7	_	I Silo Heat Protection	9.	8	0	79.50	0	15.00	C	127.30	C			
2		Base Heat Protection												
2	_			-										
الم		II Aft Interstage 1-2	24.45	-	1.07	74.05	1.93	14.63	-	25.08				
ß	_	Jettisoned Fwd Interstage	1-2 1.1	97.	0	8.8	0	13.70	0	23.80				
8		Base Heat Protection		H					1	X				
R	4		1	+										
<u>₹</u>	Ĭ.	Aft Interstage 2-3	- 1	+										
ম		Jettisoned Fwd Interstage	2-3	-										
X	_	Base Heat Protection		+	1									
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		ENT OF INERTIA	PITCE	NOM.	c			>	0		1	1	+		+				-		-		-												
		MONENT	ROLL	NOM.	C	,-		A	0								-			 -															
	SKIRT		(Z)	DISP.	S				8																-					-					
SIONS)	49 (AFT		VERT.	NOM.	129.61			>	129.61		1																								
(NOMINALS AND DISPERSIONS)	SECTION 49 (AFT SKIRT)	GRAVITY	(Y)	DISP.	143			>	.43						 								-												
ALS AND	- 1	CENTER OF	LAT.	NOM.	118.14	~		>	118.14									,																	-
(NOM IN	COMPONENT	CEN	8	DISP.	8.	~		П	8.																										
SUMMARY	•		LONG.	NOM.	74.54	_		-	74.54															Æ											
SEQUENTIAL MASS DATA SUMMARY		E	1	DISP.	99.	<			8											-				ACTION TIME										1	_
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4.2.8	ILE CTLI INSTALLATION	ļ	Flight sequence		Pre-Launch				And Action Time	Start Action Time		Skirt Jettison			End Action Time			Skirt Jettison				End Action Time		EXPENDED WEIGHTS DURING FLIGHT	Silo Heat Protection	Base Heat Protection		Aft Interstage 1-2	Jettisoned Fwd Interstage	Base Heat Protection		Aft Interstage 2-3	Jettisoned Fwd Interstage	Base Heat Protection	
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2-555			ZH			וֹ		Τ,	1	1"	Ľ		2	11	12	न	컨	স	9	7	87	<u> </u>	ୡୣ		7	22	23	۲ι	Ŋ	श्र	N,	শ্	ম	<u>√</u>	7

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MRCN DESCRIPTION	<u> </u>	MT Q Z I C	×	X DISP	>-	Y 015P	7	2 DISP	×	λI
39 PRE-LAUNCH		1.69	220.69	1.01	99.66	0.62	100.18	0.30		
42 PRE-LAUNCH 44 PRE-LAUNCH		3.86	292.41		108.50	0.32	116.95	0.25		
45 PRE-LAUNCH		0.97	334.74		112.63	0.22	121.75	0.23		
46 PRE-LAUNCH		1.07	491.27		114.68	0.15	125.19	0.17		
48 PRE-LAUNCH	26.76 7.77	1.46 3.66	592.28 772.74		118.14	0.43	129.61	0.50		

WEIGHT AND BALANCE

SUMMARY

DELTA' W X 0.316284E 06

W DELTA 2 0.213175E 04

W DELTA Y 0.862203E 04

W DELTA X 0.333026E 05

DELTA W Y 0.683085E 03

DELTA W Z 0.187531E 04

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INPUT

MRCN DESCRIPTION	14 34	WT O I SP	×	X DI SP	>	Y DISP	7	2 015P	X	۱,	71
PRE-LAUNCH	148.45	1.69	220.69	1.01	99.66	0.62	100.18	0.30			
E-LAUN	5.57	74.C	244.14	0.58	111.66	0.26	114.73	0.32			
E-L AUN	16.78	98.0	292.41	2.26	108.50	0.32	116.95	0.25			
80 8	17.41	26.0	334.72	1.23	111.90	0.14	120.23	0.15			
E-LAUN	26.39	94.1	86.904	1.41	112.63	0.22	121.75	0.23			
SA ST 2		• 0	477.38	•	113.70	•	123.80	•			
				SUMMARY	AR Y						
W DELTA X 0.257721E 05	W DELTA Y 0.854176E 04		W DELTA Z 0.204780E	ħО 7	DELTA W X 0.577788E	W X 8E 05	DELT 0.333	DELTA W Y 0.333299E 03	DE 0.9	DELTA W Z 0.916965E 03	•
WDX/W 0.752	MDY/W 0.433		WD2/W 0.212		DWD 1.1	DWDX/W 1.126	<u> </u>	0.086 0.086		DWD2/W 0.142	

DESCRIPTION
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2 2 OISP 106.06 0.35

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x DI SP 1.88

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MT DISP 2.62

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TOTALS

WEIGHT AND BALANCE

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71				DELTA W Z 0.207505E 03	0.085		7	
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2 D1SP	0.30	0.25		DELTA W Y 0.731227E 02	0.050 0.050		2 01SP	0.35
7	100.18	116.95 117.74		DELT 0.731	80		7	102.18
Y	0.62	0.32		W X 5E 04	DWDX/W 0.339		Y DISP	0.59
>	99.66	108.50 109.76	ARY	DELTA W X 0.329345E	DWDX/ 0.339	ALS	>	100.85
x 01.50	1.01	2.26 0.	SUMMARY	ħ0 2		TOTALS	X DI SP	1.25
×	220.69	292.41 325.45		W DELTA 2 0.200414E	MD2/W 0.264		×	227.76
TA	1.69	0.86					MT DISP	1.95
Z.	148.45	16.78		W DELTA Y 0.850211E 04	445.0 W/YW		3	169.50
DESCRIPTION	39			W DELTA X W W 0.239289E 05 0.	MDX/W 0.913		DESCRIPTION	START ACTION ST 3
MRCN	SECT	SECT		3 0		B	DEING	STA

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START ACTION ST 3

BALANCE
AND
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INPUT

	MRCN DESCRIPTION 6301CTLI WAFER 6302CABLE ASSY SET		WT 144.83 2.21	WI DISP 1.67	× 54.72 56.50	X DISP 1.03	Y 99.44 109.80	Y 01SP 0.62	2 99.88	2 DISP 0.28	×	۲,	
	6304CCNC SUPT SET 6306INSTL KIT 6312BMS 5 62	SET	0.54	0.08	56.30 58.90 54.50	00.38	111.60	•••	111.60	000	•		
						SUMMARY	۸RY						
	W DELTA X 0.222581E 05	W 0	W DELTA Y 0.806429E 04		W DELTA 2 0.164572E	2 04	DELTA W X 0.166917E-00	M X 7E-00	DELTA W 0.608017E	DELTA W Y .608017E 01	0E 0.1	DELTA W Z 0.132501E 02	
	MDX/W 1.005		MDY/W 0.605		WD2/W 0.273		0.0 0.0	DWDX/W 0.003	٥٥	DWDY/W 0.017		DWD2/W 0.025	
						TOTALS	571						
I	DESCRIPTION	N O	7	MT	×	X	>	Y 010	7	7	XI	17	
EDEING	SECT 39PRE-LAUNCH		148.45	1.69	54.77	1.01	99.66	0.62	100.18	0.30			

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D2-13956-2 43

BALANCE	
AND	
WEIGHT	

INPUT

110.50 0.50 117.20 0.50 112.60 0. 113.30 0. 111.00 0. 109.80 0. 111.10 0. 111.90 0. 110.50 0. 113.50 0. 110.50 0. 113.50 0. DELTA W X DELTA W Y 0.686099E 00 0.211726E-00 UMDX/W DWDY/W 0.149 0.083	T 1.98 0.20 65.80 1.00 110.50 0.50 117.20 0.50 3.02 0.42 69.80 0.45 112.60 0. 113.30 0. 0. 0.37 0. 66.60 0. 111.00 0. 109.80 0. 0.37 0. 70.50 0. 111.10 0. 111.90 0. 0.40 0.04 65.40 0. 110.50 0. 113.50 0. 113.50 0. 0.40 0.054 65.40 0. 0.064 0. 0.0	MRCN DESCRIPTION	<u>-</u>	DISP	×	X 0	>	Y	7	2 0150	×	۲.
3.02 0.42 69.80 0.45 112.60 0. 113.30 00.20 0. 66.60 0. 111.00 0. 109.80 0. 0.37 0. 70.50 0. 111.10 0. 111.90 0. 0.40 0.04 65.40 0. 110.50 0. 113.50 0. SUMMARY W DELTA Y W DELTA Z DELTA W X DELTA W Y 0.980100E 00 0.980100E 00 0.686099E 00 0.211726E-00 WDY/W WDZ/W DWDZ/W DWDX/W DWDY/W 0.178 0.178 0.178 0.149 0.083	3.02 0.42 69.80 0.45 112.60 0. 113.30 0. 64.60 0. 111.00 0. 109.80 0. 0.37 0. 70.50 0. 111.10 0. 111.90 0. 0.0.40 0.044 65.40 0. 110.50 0. 113.50 0. 113.50 0. 113.50 0. 113.50 0. 0.980100E 00 0.980100E 00 0.980100E 00 0.686099E 00 0.211726E-00 0.0178 0.178 0.178 0.178 0.178	6302CABLE ASSY SET	1.98	0.20	65.80	1.00	110.50	0.50	117.20	0.50		
-0.20 0. 66.60 0. 111.00 0. 109.80 0. 0.37 0. 70.50 0. 111.10 0. 111.90 0. 0.40 0.04 65.40 0. 110.50 0. 113.50 0. 113.50 0. 113.50 0. 113.50 0. 113.50 0. 0.980100E 00 0.980100E 00 0.686099E 00 0.211726E-00 0.980100E 00 0.686099E 00 0.211726E-00 0.178 0.178 0.178 0.178	-0.20 0. 66.60 0. 111.00 0. 109.80 0. 0.37 0. 70.50 0. 111.10 0. 111.90 0. 0.40 0.04 65.40 0. 110.50 0. 113.50 0. 113.50 0. SUMMARY W DELTA Y W DELTA Z DELTA W X DELTA W Y O.980100E 00 0.686099E 00 0.211726E-00 WDY/W WDZ/W DWDX/W DWDX/W DWDX/W 0.178 0.178 0.149 0.083	6304CCNC SUPT SET	3.02	0.42	69.80	0.45	112.60	•	113.30	•		
0.37 0. 70.50 0. 111.10 0. 111.90 0. 0.40 0.040 0.064 65.40 0. 110.50 0. 113	0.37 0. 70.50 0. 111.10 0. 111.90 0. 0.0.40 0.0.40 0.0.40 0. 110.50 0. 113.5	6009PART REMOVAL	-0.20	•	66.60	•	111.00	•	109.80	•		
0.40 0.04 65.40 0. 110.50 0. 113.50 0. SUMMARY W DELTA Y W DELTA Z DELTA W X DELTA W Y 0.980100E 00 0.980100E 00 0.686099E 00 0.211726E-00 WDY/W WDZ/W DWDZ/W DWDX/W 0.083 0.178 0.178 0.178	0.40 0.04 65.40 0. 110.50 0. 113.50 0. SUMMARY W DELTA Y W DELTA Z DELTA W X DELTA W Y 0.980100E 00 0.980100E 00 0.686099E 00 0.211726E-00 WDY/W WDZ/W DWDX/W DWDY/W 0.178 0.178 0.178	6306INSTL KIT	0.37	•	70.50	•	111.10	•	111.90	•		
SUMMARY W DELTA Y W DELTA Z DELTA W X 0.980100E 00 0.980100E 00 0.686099E 00 0.211726E-00 WDY/W WDZ/W DWDX/W DWDY/W 0.178 0.178 0.149 0.083	SUMMARY W DELTA Y W DELTA Z DELTA W X 0.980100E 00 0.980100E 00 0.686099E 00 0.211726E-00 WDY/W WDZ/W DWDX/W DWDY/W 0.178 0.178 0.178	6312BKS 5 62	0.40	0.04	65.40	••	110.50	•	113.50	•		
W DELTA Y W DELTA Z DELTA W X DELTA W Y 0.980100E 00 0.980100E 00 0.686099E 00 0.211726E-00 WDY/W WDZ/W DWDX/W DWDY/W 0.178 0.178 0.149 0.083	W DELTA Y W DELTA Z DELTA W X DELTA W Y O.980100E 00 0.980100E 00 0.686099E 00 0.211726E-00 WDY/W WDZ/W DWDX/W DWDY/W 0.178 0.178 0.149 0.083					SUMM	1RY					
0.980100E 00 0.980100E 00 0.686099E 00 0.211726E-00 WDY/W WDZ/W DWDX/W DWDY/W 0.178 0.178 0.149 0.083	0.980100E 00 0.980100E 00 0.686099E 00 0.211726E-00 WDY/W WDZ/W DWDX/W DWDY/W 0.178 0.178 0.178		DELTA Y		W DELTA 2		DELTA	×	DELT	>- **	30	LTA W Z
мDY/W WDZ/W DWDX/W DWDY/W 0.178 0.178 0.149 0.083	мDY/W WDZ/W DWDY/W DWDY/W 0.178 0.178 0.149 0.083		980100E 00		.980100E	90	0.68609	9E 00	0.211	726E-00	0.0	08234E 00
0.178 0.149 0.083 TOTALS	0.178 0.149 0.083 TOTALS	MDX/W	M/AQM		WDZ/W		OMO	X/X	o	M/XQX		M/ZOMO
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Y DISP 0.26

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68.22

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DESCRIPTION

5.57

SECT 42PRE-LAUNCH

		1 × 1		DELTA W Z 0.107875E 01	DWDZ/W 0.062	
		Z Z DISP DISP 118.40 0.50 117.70 0. 117.50 0. 116.20 0. 114.00 0.		DELTA W Y 0.484625E 01	DWDY/W 0.131	
BALANCE	-	Y Y DISP DISP 111.20 0.50 1110.20 0.10 110.20 0.1109.30	>	DELTA W X 0.297507E 02	DWDX/W 0.325	s
WEIGHT AND BALANCE	INPUT	x x DISP 92.90 1.00 1 87.60 2.39 1 77.40 0. 1 58.10 0. 1 81.20 0. 1	SUMMARY	W DELTA 2 0.104652E 02 0	WDZ/W 0.193	TOTALS
		WI WI DISP 6.47 0.65 13.33 0.56 1.13 0.02 0.02 4.03 0.04 -8.38 0.04		W DELTA Y W W 0.104652E 02 0.1	WDY/W 0.193	
		MRCN DESCRIPTION 6302CABLE ASSY SET 6304CCNC SUPT SET 6306INSTL KIT 6312BMS 5 62 66040ESTRUCT SYS 6009PART REMOVAL		W DELTA X 'N (. WDX/W 1.937	

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2 DISP 0.25

Y DISP 0.32

X DI SP 2.26

MT DISP 0.86

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DESCRIPTION

116.95

108.50

84.99

16.78

SECT 44PRE-LAUNCH

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		() I SP	•	DÎSP		DISP	i	DISP			
CABLE ASSY SE		0.44	64.90	1.00	112.00	0.50	119.90	0.50			
6304CCND SUPT SET		93.0	69.99	1.28	111.70	0.	120.20			,	
INSTL KIT		•	75.00	•	111.30	•	119.70	·			
63128MS 5 62 FUR		0.02	53.60	•	110.80	•	116.70		•		
POR		0.02	85.00	•	103.00	•	101.80				
PART REFOVAL		•	55.90	•	109.90	•	117.60				
6CCSPART REMOVAL	3 -2.56	•0	81.80	•	111.00	•	119.10	•			
				SUMMARY	ĄRY						
W DELTA X 0.415179E 03	W DELTA Y 0.475240E	01	W DELTA :	2 01	DELTA W X 0.112257E	W X 17E 01	DEL1 0.618	DELTA W Y 0.618282E-01	0.1	DELTA W 2 0.161269E-00	
MDX/W 1.164	MDY/W 0.125		WDZ/W 0.125		DMC 0 • 0	DWDX/W 0.061	50	DWDY/W 0.014		DWD2/W 0.023	
				TOTALS				,			
DESCRIPTION	H X	H 3 6	×	×	>	> - C	7	2	×	٨	=
SECT 45PRE-LAUNCH	17.51	0.97	65.54	1.22	111.89	0.14	120.22	0.15			

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WEIGHT AND BALANCE

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INPUT

-							0			-	
ΙX		· .					DELTA W Z 0.634648E 00	DWDZ/W 0.030		<u>}</u>	
×I							0			×	
7					••		DELTA W Y 0.203462E-00	DWDY/W .		2 018P	0.23
7	121.20	119.90	121.80	121.80	121.80		DEL1 0.203	40		7	121.75
>	D1SP 0.50		•	•	•••		W X	DWDX/W 0.647		Y	0.22
>	112.80	111.50	112.50	112.50	111.80	ARY	DELTA W X 0.291162E 03	DWG	TOTALS	>	112.63
×	DISP 1.00	0.82	•	•	•••	SUMMARY	20		101	X DISP	1.41
×	111.10	81.40	67.10	63.90	74.80 105.10		W DELTA 2 0.288906E 02	MD2/W 0.204		×	99.43
3	DISP 1.08	0.0	0.15	0.16	0.03					MT DISP	1.46
1	10.75	1.93	1.50	1.40	4.19 -14.30		W DELTA Y 0.288906E 02	MDY/W 0.204		¥	26.39
MRCN DESCRIPTION	6302CABLE ASSY SET	6304CLNU SUPI SEI 6306INSTL KII	303INTERVAL TIMER	310BATTERY	6604DESTRUCT SYS 6009PART REMOVAL		W DELTA X N 0.409836E 03 0.	WDX/W 0.767		DESCRIPTION	SECT 46PRE-LAUNCH
ž	•	فَ ہُ	9	9	ŏ ŏ		Ο.			BOEING	•

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INPUT

	MAGN DESCRIPTION	I.M.	TM	×	×	>	>	7	7	×I	λĪ	
	6302CABLE ASSY SE		01SP	71.20	DISP 1.00	115.80	01SP	126.40	01SP			
	6304CCNL SUPT SET	21.	24.0	77.80	2.00	114.80		125.60)) (
	CSOCINSTL KIT		• •	86.50		115.20		126.06	•			
		3 0.	0.05	34.70	•	102.00	0	103.40	; c			
		2 -1.	•	96.09	•	113.70	. 0	123.80		,		
	6CC9PART REMUVAL	<u>۔</u>	•	100.30	•	115.90		127.30	•			
					SUMMARY	RY Y						
	W UELTA X 0.181554E 04	W DELTA Y 0.750760E 01		W DELTA 2 0.750760E 01	01	DELTA W X 0.125691E 02	W X 1E 02	UELT 0.791	UELTA W Y 0.791865E 00	DE 0.1	DELTA W Z 0.177172E 01	
	M/XOM .	M/AQM		WDZ/W		DMD	DWDX/W	۵	DWDY/W		M/ZGMO	
	1.17	0.114		0.114		0.1	8 4	0	0.037		0.056	
					TOTALS	571						
во	DESCRIPTION	F 3	13.0	×	×	> -	>	7	7	×	λI	
EING	SECT 47PRE-LAUNCH	23.95	1.07	74.79	1.93	114.68	0.15	125.19	DISP 0.17			

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71		0		71	
17		DELTA W Z 0.282779E-00	DWDZ/W 0.020	ΥI	
ï		0		×	
20159		DELTA W Y 0.663869E 00	DWDY/W 0.030	7	
7	130.50 129.90 130.00 130.50 130.50 128.00 129.30	DEL1		7	130.14
Y 01.59		M X 19E 04	DWDX/W 2.157	> 6	0.28
>	118.20 117.20 117.20 117.70 117.70 116.90 117.30	DELTA W 0.333209E		101415	117.61
×	1.00 11 0.84 11 0. 11 0. 11 0. 11 0. 11	2 02		× 5	2.73
×	156.40 78.70 92.40 70.60 66.70 161.30 78.10 87.00	W DELTA 0.430336E	WDZ/W 0.245	×	116.72
WT	0.59 0.15 0.16 0.08 0.04	02	•	I	24.0
T W	13.12 9.68 2.56 1.50 1.40 0.80 6.19 -8.49	W DELTA Y 0.430336E	WDY/W 0.245	F X	26.76
MAGN DESCRIPTION	6302CABLE ASSY SET 6304CCNC SUPT SET 6306INSTL KIT 6303INTERVAL TIMER 6310BATTERY 6312BMS 5 62 66040ESTRUCT SYS 6009PART REMOVAL	W DELTA X W 0.238251E 03 0.	MDX/W 0.577	DESCRIPTION	SECT 48PRE-LAUNCH
				BOEING	D2-13956-2

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IY IZ	YI A	2 01SP	7	Y DISP	>	X DISP	×	WT	3 r	DESCRIPTION
					TOTALS	101				
DWD2/W 0.076	38	0.004 0.006		DWDX/W 0.133	300		MD2/W 0.427		WDY/W 0.427	MDX/M 0.853
DELTA W Z 0.349072E-00	۲ 02	DELTA W Y 0.215587E-02		₩ X 88⊑ 0.	DELTA W X 0.107188E 01	2 0	W DELTA 2 0.109892E 02		W DELT. Y 0.109892E 02	W DELTA X V V V V V V V V V V V V V V V V V V
					IARY	SUMMARY				
		127.60 0.	127	0	118,30	0	67.70	•	-0.62	6009PARI REMOVAL
			7.7.		119.20	•	101,30	0.02	0.20	6312865 5 62
) \				117.80	0	74.10	•	1.56	63061\STL KIT
	DISP 0.50	139.50 0.		01SP	118.2€	01SP	73.20	0.66	69.9	630204BLE ASSY SET
Ι	×	7	7	>	>	<	×	<u>-</u>	3	TO THE PERCENT PLACE

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BALANCE	
AND	
WEIGHT	

17 12	×	2 DISP 0.50	2 Z 01SP 129.61 0.50	Y DISP 0.43	Y 118.14	X DISP 0.99	X 74.54	MT DISP 0.66	HT 7.77	DESCRIPTION SECT 49PRE-LAUNCH
					115	TOTALS				
0.074 W		0.006 0.006	00	DWDX/W 0.133	DWD 0.1		WD2/W 0.427		WDY/W 0.427	WDX/W 0.853
DELTA W Z 0.349072E-00	-0	DELTA W Y 0.215587E-02	DELT 0.215	W X 8€ 01	DELTA W X 0.107188E 01	02	W UELTA 2 0.109892E 02		W DELT. Y 0.109892E 02	W DELTA X W 0.439569E 02 0.1
					1RY	SUMMARY				
		•	127.60	•	118.30	•	•	•	3 • •	
			133.90		119.20	•0	101.30	0.02	0.20	6312855 5 62
		,	124.50		117.80	0	74.10	•	1.56	OFINSTE KIT
		01SP	130.50	01SP 0.50	118.20	01SP	73.20	01SP 0.66	6.63	630204BLE ASSY SET
I AI	×I	7	7	-	•			:		

5.0 DATA SAMPLES FOR MAJOR COMPONENTS

The following pages summarize by major components the data samples used to derive the means and dispersion values used in the preceding sections of this document. The components include the CTLI section, both interstages, the aft skirt, the three base heat deflectors, and raceway covers and caps. Sample data for components other than these are not listed in detail, but are summarized by part number under the applicable figure A. Details are on file and can be supplied upon request.

The CTLI statistical sample for this report consists of two actual weights of Wing II CTLI Section which were nearly identical to the Wing I sections reported in Reference 1.1.5. Since the sample size was so small, the method of statistical analysis used for these components varies from that used in the remainder of this report. In this instance a two sided tolerance factor, K=ru was derived with the assistance of the statistical data obtained during Wing I production of CTLI sections. Factors for r(N,P) and u (f, v) were taken from Tables of Tolerance-Limit Factors for Normal Distribution by Alfred Weissberg and Glenn Beatty as published in Technometrics, November 1960 (Volume 2, No. 4).

The "K" factors used for components with larger sample sizes were taken from tables in <u>Techniques of Statistical Analysis</u> edited by Eisenhart, Hastay, and Wallis.

The dispersion computations found in this report are based upon a population of .990 and a confidence level of 90% in accordance with STL directions received on 30 January 1963.

NOVEMCLATURE EXPLANATION FOR FOLLOWING PAGES

AW = Average Weight.

(KS)W = Weight Dispersion.

W = Summation of individual weight samples.

WSQ = Summation of squares of individual weight samples.

WN = Quantity of weight samples used.

KW = "K" factor from tables.

SW = Standard deviation for weight samples

(Nomenclature for x,y, and z is similar tosbove)

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BOEINO NO. D2-13956-2

REV SYM____

<u> </u>	HISSILE SECTION	MOIL	39					1	CONTROLLENT	r CFLT SECTION	ECTTON		\prod
82/1	CALCULATED				ID:ON	NAL & DI	NOTITIVAL & DISPERSION DERIVATION		DRAWING NO.	.0. 25-	25-37501		1 1
	SAMPLE	D:30	WEIGHT			LONG.	c. c. (x)	LAT. C.	ဗ	(X)	VERT	T. C. G. (Z)	
Z M		DASH	WT	MIS	~	ARIS	ARM	ARM		ARIA	ARM	ARN ²	
	_			2		A	В	Y		В	Y	В	
10	1	٥٩	144.45			表:		99.44			8.8		
7	0000023	٩	142.21			2.5		99.43			99.83		
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		DESCRIPTION	PTION		PROCEDURE		WEIGHT	LONG. C. C		LAT. C.	9	VERT. C.	<u>ن</u>
ৱ	SUM OF	COLUI-IN A				2	289.66	109.44		198.87	37	139.77	
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	4	1	3		(27)/(72)		V14.83 ∧	₹.72	V	神.66 🔻	V	№ 88.	٧
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	90	TION D			11517	-	_	200	+		1 8	8	T
<u>8</u>	ષ્ટ	CONFIDENCE LEVEL,	VEL, F				_	8.		8.8	30	8	
	-	R FOR (22)	, (29) &	(30)		3.036		(3.0368)(1.	3406)	(3.0368)(1.3406)		190k
2	TOLEFANCE	9			(28)(31)		N 1.67 ✓	1.03	V	9.	> 29	82' - ▲.	V

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NO D2-13956-2 BOEING SEC. PAGE 52

	×	>	7	3	×	>	7	3	×	>	7
7.36		99.40	100.96	156.85	67.39	99.33		156.80	67.31	04.66	100.93
•		•	•	156.40	77.79	99.37		156.95	67.28	04.66	100.92
7.40	_	99.45	101.02	156.75	67.39	99.38		157.30	67.50	99.30	100.93
7.52	۸.	99.37	100.95	158.45	67.34	99.34		157.05	67.41	99.34	100.96
7.2	•	99.41	100.96	157.30	67.37	99.36		157.45	67.41	94.66	100.95
7.2	_	99.37	100.92	156.50	67.40	99.35		156.60	67.40	99.38	100.00
7.2	۰	99.38	100.98	157.00	67.35	44.66	100.98	157.85	67.22	99.29	100.97
7.3	S	99.29	101.02	157.90	67.29	99.43		156.75	67.32	99.38	100.95
7	25	99.32	101.06	155.80	67.17	99.38		157.00	67.39	17-66	10.101
7.1	82	99.39	100.90	157.15	67.27	99.39		158.00	67.38	99.37	100.97
~	~	99.31	100.98	157.15	67.28	99.30		156.30	67.27	99.39	100.95
7.	5	99.38	100.95	156.30	67.23	99.37		156.20	67.40	99.37	100.93
-	35	99.39	100.99	156.95	67.27	99.39		156.55	67.20	99.35	300.90
7	6	99.36	100.93	155.80	67.46	90.26		156.90	67.31	99.36	100.95
7	32	99.43	100.97	155.75	67.18	99.28		156.65	67.20	99.54	100.91
7.2	7	99.27	100.98	157.40	67.25	99.28		156.55	67.35	99.38	100.88
7.	_	99.25	100.95	156.75	67.28	99.37		158.15	67.40	99.36	100.93
67.	8	99.38	100.96	156.85	67.41	99.32		156.55	67.36	99.34	100.97

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90 PER CENT 1303511.64 WN= 53 KW=2.985 SW=240253.33 XN= 53 KX=2.985 SX=523223.93 YN= 53 KY=2.985 SY= 53 KY=2.985 SX= 53 KY=2.985 SY= 53 K7=2.985 SZ= 1.73 XX= 67.33 (KS)X= .15 AZ=100.95 (KS)Z= ON 99 PER CENT CONFIDENCE LEVEL 6501 25-36103-001 INTERSIAGE 2-3 540115.93 ZN= 156.83 (KS)W= 99.36 (KS)Y= WS0= X SQ= Y SQ= POPULATION 5350.34 050 5266.01 AW=

7 \ \	66 77.03 (00.	8i 99.67 100.	87 99.74 100.		11 99.68 100.	99.68 100.06 99.77 100.	99.68 100. 06 99.77 100. 92 99.50 100.	9.68 100. 06 99.77 100. 92 99.50 100. 07 99.51 100.	9.68 100. 06 99.77 100. 92 99.50 100. 07 99.51 100. 02 99.63 100.	99.68 100.06 99.77 100.07 99.50 100.07 99.51 100.02 99.63 100.37 99.70 100.	99.68 100. 92 99.77 100. 92 99.50 100. 97 99.51 100. 92 99.63 100. 92 99.43 100.	92. 99.58 100. 92. 99.50 100. 07. 99.51 100. 02. 99.63 100. 37. 99.70 100. 14. 99.58 100.	92. 99.58. 100. 92. 99.57. 100. 07. 99.51. 100. 02. 99.63. 100. 02. 99.43. 100. 02. 99.43. 100. 02. 99.44. 100. 02. 99.44. 100.	99.68 100. 92 99.50 100. 97 99.51 100. 98.59.63 100. 98.70 100. 99.43 100. 99.44 100. 92 99.44 100. 98.99.60 100.	99.68 100. 92 99.50 100. 97 99.51 100. 92 99.63 100. 93 99.70 100. 92 99.44 100. 92 99.44 100. 93 99.64 100.	99.68 100. 92 99.50 100. 97 99.51 100. 92 99.63 100. 93 99.43 100. 94 99.58 100. 95 99.44 100. 96 99.60 100. 97 99.58 100.	1.11 99.68 100.30 1.06 99.77 100.32 1.07 99.51 100.34 1.02 99.63 100.34 1.37 99.70 100.19 1.02 99.43 100.33 1.14 99.58 100.33 1.92 99.60 100.33 1.92 99.64 100.35 1.94 99.71 100.26
×	00	35 77.	10 77.	30 78.		65 78.	65 78 . 85 77.	65 78. 85 77. 40 78.	65 78. 85 77. 40 78. 60 78.	65 78. 85 77. 40 78. 60 78. 35 78.	65 78. 85 77. 40 78. 60 78. 35 78.	65 78. 85 77. 40 78. 60 78. 35 78. 55 78.	65 78. 85 77. 40 78. 60 78. 35 78. 25 78. 05 77.	65 78. 85 77. 40 78. 60 78. 35 78. 25 78. 50 77.	65 78. 85 77. 60 78. 60 78. 35 78. 25 78. 55 77.	65 78. 85 77. 60 78. 60 78. 25 78. 25 78. 70 77.	339.65 78.0 342.85 77.9 341.40 78.0 342.60 78.0 340.25 78.3 342.05 77.9 342.05 77.9 342.05 77.9
7	07 100	57 100.	55 100.	66 100.		55 100.	55 100. 60 100.	55 100. 60 100. 53 100.	55 100. 60 100. 53 100. 47 100.	55 100. 60 100. 53 100. 47 100. 69 100.	55 100. 60 100. 53 100. 47 100. 69 100. 61 100.	55 100. 60 100. 53 100. 47 100. 69 100. 61 100.	555 100. 60 100. 53 100. 47 100. 69 100. 51 100. 52 100.	55 100. 60 100. 53 100. 47 100. 69 100. 61 100. 72 100. 66 100.	555 100. 50 100. 53 100. 64 100. 54 100. 54 100. 54 100.	555 100. 50 100. 53 100. 64 100. 54 100. 54 100. 54 100. 66 100.	55 100.23 60 100.28 53 100.47 69 100.32 61 100.26 54 100.25 66 100.29 68 100.29 61 100.31
≻ 0	08 44.	12 99.	03 99.	95 99.	07 99		90 99.	90 99.	90 99. 05 99. 15 99.	90 99. 05 99. 15 99.	90 99. 05 99. 15 99. 95 99.	90 99. 15 99. 95 99. 95 99.	90 99 99 99 99 99 99 99 99 99 99 99 99 9	900 900 900 900 900 900 900 900 900 900	900 900 900 900 900 900 900 900 900 900	900 900 900 900 900 900 900 900 900 900	77.90 78.15 77.95 99.67 78.05 99.67 78.05 99.67 77.97 99.63
9	2	72	5	25	00		5	50	50 20	2002 350 850 850	282002	2000	2002200	20022000	\$00022000 \$000220000	200022000300030003000300030000300000000	342.05 342.05 343.05 343.75 343.75 341.50 341.30 341.30
7	7		59	.75	62		9	29	59 60	59	65 62 68 68	59 59 59 59 50 50 50 50	62 62 62 63 64 64 64	200000000000000000000000000000000000000	59 62 62 63 63 63 63 63	65 65 65 65 65 65 65 65	
X X	٥		90 99.	87 99.	.66 66		18 99.	18 99. 07 99.	18 99. 07 99. 96 99.	18 99. 07 99. 96 99. 99 99.	18 99. 07 99. 96 99. 99 99.	18 99. 07 99. 96 99. 99 99. 03 99.	18 99. 07 99. 96 99. 03 99. 08 99.	18 99. 07 99. 96 99. 03 99. 08 99. 00 99.	18 99. 96 99. 99 99. 03 99. 00 99. 00 99.	18 99. 96 99. 99 99. 03 99. 00 99. 01 99.	78.18 99.77.96 99.77.96 99.78.03 99.78.00 99.78.00 99.78.00 99.78.00 99.78.00 99.78.00 99.78.00 99.78.00 99.78.00 99.78.00 99.
38.6			02	30	95		06	90	0 20 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	09000	2000 2000 2000 2000	0 2 0 0 0 2 0 0 2 0 0 2 0 0 0 0 0 0 0 0	00 20 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	00000000000000000000000000000000000000	20000000000000000000000000000000000000	342.90 343.95 343.95 344.40 345.00 345.00 342.60 345.40

90 PER CENT 50 KX=3.001 SX= 50 KY=3.001 SY= 50 KZ=3.001 SZ= 50 KW=3.00 CONFIDENCE LEVEL INTERSTAGE 1-2 5849271.77 WN= 304262.88 XN= 5(496091.95 YN= 5(502820.17 ZN= 25-36101-001 99 PER CENT POPUL AT I ON X= 3900.40) Y= 4980.42) Z= 5014.08

7	100-27	100.24	100.24	100.30	100.32	100.31	100.36	100.34	100.19	100.33	100.33	100.35	100.32	100.24	100.29	100.26	100.28
>					77.66												
×	77.88	77.81	78.77	78.11	78.06	77.92	78.07	78.02	78.37	78.02	78.14	77.92	77.98	77.97	77.92	14.77	96.77
3	342.55	339.35	342.10	342.30	339.65	342.85	341.40	342.60	344.35	340.25	342.55	342.05	342.50	341.70	342.15	341.70	341.75
7	100.	100.	100	100.	•	100.	100.	100.	100.	100.	100.	100	100.	100.	100.	100	100
>	99.62	99.57	99.55	99.66	99.55	99.60	99.53	24.66	69.66	19.66	99.54	99.72	99.66	99.58	99.61	99.62	66.66
×	78.08	78.12	78.03	77.95	76.07	77.90	78.05	78.15	77.95	78.09	78.05	78.03	78.10	76.77	77.85	78.03	77.96
3	334.60	340.92	342.95	343.05	343.20	342.05	339.60	343.05	343.85	343.75	341.50	341.30	342.80	339.45	341.30	344.55	341.05
7	100.30	•	100.30	100.20	100.23	100.20	100.26	100.38	100.21	100.27	100.31	100.28	100.29	100.32	100.30	100.25	100.31
>	99.54	•			99.62				_					9	9	5	99.63
×	78.06	•															77.96
3	339.45	•	342,02	341.30	341.95	342.90	343.95	344.40	341.60	345.00	341.75	342,50	342.60	345.40	343.45	341.70	340.60

(KS)Y= .23 AZ=100.28 (KS)Z= 5849271.77 WN= 50 KW=3.001 304262.88 XN= 50 KX=3.001 S 496091.95 YN= 50 KY=3.001 S 502820.17 ZN= 50 KZ=3.001 S 5.34 AX= 78.01 (KS)X= 25-36101-001 INTERSTAGE 1-2 99 PER CENT =M(SX) 6701 25 342.03 WSQ= XSQ= YSQ= POPULATION 5014.08 W= 17101.34 4980.42 AW= * * * ~

90 PER CENT

7	100.51	100.72	19.*001	100.57	100.66	100.86	100.50	100.47	100.60	100.75	100.74	100.63	100.55	100.51	100.50	100.66	300.76	100.56	
							100,152												
×	68.69	68.77	68.69	68.75	68.69	68.87	68.67	18.89	68.63	68.71	68.71	68-89	68-80	68.65	68.78	68.65	89.89	68.79	
3	276.30	272.65	277.00	275.80	270.65	276.85	274.70	275.00	272.75	274.70	274.40	274.70	275.75	273.15	275.55	271.85	272.45	274.10	
7	103.63	100.65	100.42	100.56	100.47	100.66	100.59	100.57	100.65	100.59	100.57	100.64	100.61	100.59	100.54	100.64	100.79	100.55	
>	100.56	100.41	100.45				100.33							100.50		100.52	100.43	100.53	
×	68.81						68.75												
3							273.50												
7	100.69	•	100.53	100.58	100.50	100.55	100.61	100.80	100.55	100.64	100.54	100.49	100.52	100.63	130.48	100.48	100.67	100.43	100.61
>	10. 46	•	100.51	100.43	100.48	100.48	100.38	100.50	100.53	100.43	100.56	100.42	100.62	100.46	100.49	100.68	100.41	100.62	100.48
×	68.18	•			-		68.77						-					_	_
3	275.15	•	75.	76.	75.	76.	275.65	76.	77.	74.	76.	76.	75.	72.	73.	75.	74.	75.	72.

90 PER CENT CONFIDENCE LEVEL 25-36080-001 AFT SKIRT 4071426.55 WN= 255181.06 XN= 546421.39 ZN= 545251.22 YN= 99 PER CENT 6901 25 274.58 POPULATION AW=

×	133.44	•	• •	•	· "•	• •	• •	•	,
×	6.1.1	6.02	5.93	5.90	5.83	5.96	5.89	6.00	
×	132.94	133.42	•		•	•	•	•	
75	6.01	6.01	5.93	5.90	5.91	5.89	5.94	5.87	
×	•	133.40	•	•	•	•	•	•	133.38
3	•	5.99	5.98	5.91	5.97	5.90	5.99	6.02	5.89
×	133.45	133.14	•	•	•	•	•	•	•
3	6.01	6.03	5.82	5.89	5.76	5.89	5.84	5.84	5.89
×	133,36	133.42	133.41	•	•	•	•	•	•
x				5.85	5.98	2.99	5.89	6.02	5.96
×	132.94	133.41	133.42	•	•	•	•	•	•
	95	_	8 1	98	93	83	98	82	89

	•			
	(KS)X=			
DPULATION 99 PER CENT CONFIDENCE LEVEL 90 PER CENT	AW= 5.94 (KS)W= 23 AX=133.32 (KS)X=	1797.15 WN= 51 KW=2.995 SW5 .08	231057.30 XN= 13 KX=3.682 SX= .18	
T CONFIDE	∥M∀	1797.15	1057.30 XN	CHACA
\sim	40 6006 25-36379-001 BASE HEAT DEFLECTOR	W= 302.72 WSQ=	X= 1733.13 XSQ= 231	
	340			

D2-13956-2 56 BOEING

×	192.63	192,28	79.761	102.52	102 58	27. 001	102 02	•	. 601	•	• 56
*	15.18	15.68	15,39	15.64	15.70	15, 40	15.58	12.06	16.40	•	(kS) x=
×	192,58	192.80	192.48	,	• •	,	•	•	•	•	NT AX=192.65 (KS)X= .19
3	15.53	15.12	15.63	15.50	15.56	15.67	15.6	15.47	15. 78	•	PER CENT . 58 AX 981: SW=
*	•	192.53	•		192.78	. (• •		192,48	•	S)W= S)W= 3.13.
3:	•	15.84	15.38	15.40	15,36		Ś	15.64	15.60)	CONFIDENCE LEVEL AW= 15.55 (K 3.67 XN=, 33 KX= EING
×	192.83	192.94	192.98	192.63	192.68	•	•	•	•	,	713
•	15.78	15.31	15.49	15.66	15.51	15.60	15.55	15.70	15.60		PER CE FLECTOR
×	192.58	192.63	192.61	192.68	192.68	•	•	•	•	i	1 0N HEAT 7 C WS
•	5. t	2·5	٠. د	5.7	5.7	5.5	5.7	15.81	5.6		POPULAT -001 BASE W= 839.
× 1	5. U	2.3	2 • 7	2.5	•	2.6	•	192,55	•	192.83	P 25-36378-001 W=
	•	•	•	•	•		•	15.61			
											,

BOEING D2-13956-2

X 22 318.50 83 319.20 84 318.50 51 318.65 65 318.65 56 318.45
25.22 24.84 24.84 25.51 25.51 25.55 25.07 25.56
X 318,30 318,65 318,65 318,60
25. 42 25. 43 25. 13 25. 14 25. 42 25. 45 25. 45
319.20 318.65 318.65 318.85
25.11 25.65 25.17 25.17 25.17 25.36 25.17
318-40 318-40 318-65 318-65 318-65 318-65
25.55 26.03 25.11 25.11 25.26 25.30 25.30 25.34
x 319.02 318.65 318.80 318.50 318.50
25.57 25.13 25.13 25.04 25.26 25.85 25.85 25.52 25.52
318.95 318.15 319.15 318.50 318.50 318.40
25.21 25.21 25.08 25.09 25.06 25.85 25.85 25.85 25.85

\$90 AX=318.61 (KS)X= 90 PER CENT CONFIDENCE LEVEL 90 PER CEN AW= 25.36 (KS)W= .90 A. 2801.06 WN= 51 KW=2.995 SW= 3552978.38 XN= 35 KX=3.112 SX= BOEING 180 6007 25-36377-001 BASE HEAT DEFLECTOR W= 1293.30 WSQ= 33 POPUL ATION

BOEING

D2-13956-2

D2-13956-2

BOEING

	·•			٠.	7	•	٠.	•••	٠,	٠,	-,	
7	4.52	6.55	6.51	89 ~ 9	6.67	6.88	79-9	6.58	6.62	6.59	94.9	
×	•	•	•	•	•	•	•	•	•	•	•	•
3	6.28	94.9	6.70	99.9	6.68	6.58	ካካ • 9	6.58	6.65	64.9	6.29	6.37
×	•	•	•	•	•	•	•	•	•	•	•	•
3	6.22	6.56	6.50	6.75	6.81	6.72	6.58	6.45	24.9	6.62	6.59	6.56
×	•	134.00	•	•	•	•	•	•	•	•	•	•
3	6.31	6.28	6.57	49.9	6.55	6.80	6-44	6.55	6.58	49.9	6.68	6.55
×	133.60	•	•	•	•	•	•	•	•	•	•	•
3		6.41	6.17	6.63	6.62	6.72	6.35	6.61	6.62	94.9	19.9	6.53
×	133.50	•	133.84	•	•	•	•	•	•	•	•	•
~	51	36	6.53	24.9	6.62	99.9	69.9	69.9	6.59	6.57	6.57	6.55

	1.24		
ATION 99 PER CENT CONFIDENCE LEVEL 90 PER CENT	AH= 6.55 (KS)H= .41 AX=133.79 (KS)X= 1.24	3050.32 WN= 71 KW=2.917 SW= .14	BOHOK 2K YNH K KYHE HOS CYH OR
POPULATION 99 PER CENT		W= 465.27 WSQ=	

BOEING D2-13956-2

×	188.20	٠.	•	٠.	٠.	· •	٠.	
x	69.9	6.19	6.7 ₽	6.72	ħ9.9	6.72	6.73	
×	188.22	•	•	•	•	•	•	
*	8 n · 9	6.72	6.72	62.9	99.9	6.92	6.85	
×	•	•	•	•	•	•	•	
3	6.52	6.57	6.82	6.62	6.83	47.9	6.85	
×	•	188.10	•	•	•	•	•	
7	6.44	6.75	6.77	00.7	6.83	6.19	6.81	
×		188.16	•	•	•	•	•	
1	6.61	6.60	6.77	6.76	6.73	6.62	6.80	
×	188.85	188.25	188.27	•	•	•	•	
		82 1		99	89	11	82	,

	1.29			
	(KS) X=			
LATION 99 PER CENT CONFIDENCE LEVEL 90 PER CENT	AW= 6.73 (KS)W= .34'AX=188.36 (KS)X= 1.29	1950.42 MN= 43 KW=3.044 SW= .11	283836.55 XN= 8 KX=4.278 SX= .30	BOEING
PUPULATION 99 PER CE	RACEMAY COVER	W= 289.56 WSQ=		
	80 6005 25-34831-003			

BOEING D2-13956-2

,	× 1.	57.7	•	•	٠.	•	• •	, .
;	. AC.	0.5	0.13	₹.	5.73	5.15	6.69	5 70
>	₹	•	•	•	•	•	•	,
	5,75							
×	77.95)	•	•	•	•	•	•
3	5.80	5.83	5,63	76.0	0 1	51.5	2.6	5.71
×	77.83	•	•	, ,	•	•	•	•
3	5,53	5.76	5.82	6	י ט ט ט		0.0	2
×	77.45	•	•	•	,	•	•	•
3	5.65	5.89	6.01	5.64	5.84	5.87	74.5	- ! - !
×	77.55	11.80	•	•	•	•	• •	•
1	55	٥,	χ. •	75	72	75	61	

•
NT CONFIDENCE LEVEL 90 PER CENT AW= 5.73 (KS)W= .33 AX= 77.72 (KS)X= 1446.52 WN= 44 KW=3.037 SW= .11 36244.12 XN= 6 KX=4.870 SX= .19
E S S S
ER (7 - 33 8 X SE
0 P
(S) W
EVEL 3 (X
5.4 6.1 6.3
POPULATION 99 PER CENT CONFIDENCE LEVEL 90 PER CENT 1 RACEWAY COVER AW= 5.73 (KS)W= .33 AX= 7. 252.24 WSQ= 1446.52 WN= 44 KW=3.037 SW= .19 = 466.33 XSQ= 36244.12 XN= 6 KX=4.870 SX= .19
CENT 3621
PER -
99 VER 0=
X X X
252.24 WSQ= 466.33 XSQ=
RAC 2
-00-1
832.
5-34
5 26
P(6005 25-34832-001 N= X=
260

BOEING D2

D2-13956-2

62

X	00.001	150.55		•	•	•	٠.	" •	٠.		6	9		
ć			90.9	•	•	90.9	•	90-9	•		, 3	(KS)X=		
× .	150,50	s	•	•	•	•	•		•			AX=130.43	. 22	
3	5.46	00.9	9.00	6.01	00.9	6.07	6.05	6.07	6.34		PERCE	-55 -85 ×96		
×	_	•	•	٠	•	•	•	•	•	•	LEVEL 90	02 (KS) 58 KW	η= X X 6	
	5.97	6.07	5.81	00.9	5.97	5.96	6.01	6.05	6.01	5.97	CONFIDENCE LEVEL	(= 6.1 Wh=	3103.03 XN= 80EING	
×	130.35	•	•	•	•	•	•	•	•	•	CENT CONF	A)	153103.03 80EING	,
•	5.82	6.19	5.92	6.02	5.92	6.05	6.10	6.10	6.03	6.05	PER	ER =		
×	130.35	•	•	•	•	•	•	•	•	•	10N	<u>۲</u> ۲	73.85 XSQ=	
	ω,	0	0	0	0	~	ဆ	0	6.07	7		انہ	x= 1173.	
×	•	0.0	30.4	•	•	•	•	•	•	•		25-3483		
	•	•	•						φ.0	•		260 6005		
											BOEING		D2-1395	6-2

86.98	· *•	•	· •	· •	• -	·	ě,	• '	•			1.20	
5.67	5.61	5.74	5.73	5.75	, A	3	•	00.0	p.63			(KS) X=	
86.90	•	•	•		,	• .	•	•	-4			NT AX= 87.01 (KS)X≒	. 29.
5.66	5.51	5.72	•	5.64	07 3	9 6	0 .	5.65	5.65			CEN 7 A	 3
86.80	•	•	•	•	•	•	•	•	•			EVEL 9	N= 60 KW=2.955 S 9 KX=4.098 SX=
5.40	5.57	5.65	5.63	5 48) i	0°0	2.80	5.71	5.66			CONFIDENCE LEVEL AW= 5.68 (K	14 WN=
87.50	0.00	•	•)	•	•	•	•	•				1937.14 WN= 68135.61 XN=, BUEING
5.46	0 40 0 60 0 60	5.77	5.72	2 7 3	00.0	5.71	5.9	5.66	5.64		•	PER CE	·1
87.50	• (• (•	•	•	•	•	•	•	•	•	POPULATION 99	
5.59	7.0°	, v		• [2.0	5.68	5.77	5.71	5.75	•		POPUL	
86.85	•	•	•	•	•	•	•	•	• •	•		p 100-12847-20	
5.50	5.65	71.0	0000	10.0	5.75	5.72	5.80	5.73	5.80	2.66	•	4005	

BOEING D2-13956-2

×	86.98		· •	٠.	· •	,	• '	~		, •	•	•	
*	5.67	5.77	5.61	5,74	5.13	1	0.10	5.86	\$2.68		00.0	5.63	
×	•	86.90	•	•	•	,	.•	•	.4	•	•	- -4	,
3	Š	5.78	5.51	5.72	•	•	2.64	5.68	6.70) i	5.65	5.65	
×	86.80	87.00	•	. •	• •	•	•	•		•	•	•	
3	ď	5.66	5.57	9 9	7	•	5.68	5.64	2	00.0	5.71	5.66	
>	87.50	86.70	•	,	•	•	•	•	•	•	•	•	
2	7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	, v	30.00	5 77	5 73	7	5.68	5.71		7.0	5.66	5.64	
>	87 50	•	•	•	•	•	•	, ,	•	•	•	•	•
:		•		•	•	•			•			5,75	5.66
,	°		•	•	•	•	,	•	•	•	•	• •	•
		•	•	•	•	•	- 1	•	٠	•	•	• •	5.66

D2-13956-2 BOEING

1.20

1937.14 WN= 68135.61 XN=,

340.88 WSQ=

BUEING

,	۰ د ۲	ρ. Λ	• '	é.	•	•	-,	•	٠.	, -	•	•	•		.23	
2		1.20	22.	1.27	9 :	1.25	1.25	1.22	1.24	70	1 22	•	7		54.92 (KS)X=	
>	<	• ,	•	•	•	•	•	•	•	اس	•	•	•			• =
2	¥ .	1.41	1 25		7.5	1.20	1.24	1.24	1.24	1.27	1.20	2.5	* 7 • •		PER CE • 08	. SX=
>	γ 511 Ο C	7	•	•	•	•	•	•	•	•	• •	•	•	·	1.25 (KS)W=	KX=5.423
3	_	1.27	1,25	1 22	77.	07.	1.23	1.22	1.33	1.21	1.27	1.24			DENC	NN E O
×	٠ '		• (, ,	• •	•	•	•	•	•	•	•	•			15081.04 ROFING
3	1.24	1.25	1.27	1.26	1 27	1 7 9 1	1.23	1.24	1.26	1.22	1.23	1.25		•	PER CENT	
×	54.93	•	•	• •	• ,	•	•	•	•	•	•	•	•		ATION 99 EWAY CAP	09
3		1.30	1.27	1.22	1.26		C7•1	٠	1.28	1.24	1.23	1.23	1.22		POPULATIO	X= 274
×	54.95	54.94	•	•	•	•	•	•	•	•	•	•	•		POPULA 6005 25-36219-001 RACE	
3	_	1.26	\sim	N	~	. (7.00	vr	1.50	?	~	1.22	~	,	052 6005 2	
	•														0	

BOEING D2-13956-2

×	_	•										•		•		•	
*	1,56		1.50	1.56		#C	1 51	1	1.52	1 6	1.53	-	•	1.51		†° • †	
×		•	•	,	•	•		•	•	•	•		•	•	•	•	
3	1	•	1.58	1 51	* 1	-5.	7 12 -	00.1	07 .		1.51		1.50	1 5 1		1.56	
×	:	•	•	,	•	•	•	•		•	,	•	•		•	•	
3	E	•	1.57		00.1	1 53) () (1.52		76.1	1,50) (1.52	U U	1.00	1.52	
>	<	•	56.65	1	•	•	•	•	•	•		•	•	,	•	,	•
:	*	•	1,52	7.0	1.51	1 57	- -	1,54		75.	63 -	76.1	7.53		^=•	1 50	> > -
,	×	•	27 72	00.00	•	,	•		•	•		•		•	•		•
;	*	•		1.33	1.53		٠٠٠ ۲۰۰۰	1 62	1.02	1.56		75.	ָרָ ר	±0	1,55		> 1
	×		•	56.50	,	•	•		•		•	•		•	•	•	
			•	20	ī	†	26		2	2,7	2	25		≻	ر د	•	

D2-13956-2 66

>	₹	•	•	•	57.		, 7	•	•	•	٠.	~•													• 65			
2	,	2.58	2.50	2.41	2.57	2.47	0 40	7	7.55	2.36	2.40	2.30	2.28												57.26 (KS)X=			
>	<u>-</u> 1 >	24.0	•	•	•	•	,	•	•	•	•	•	•													01.	11.	
3	-	7.44	2.50	2.43	2.50	2.32	72.0	7. C	2.45	2.39	2.31	2.33	2.32											ER CE	• 29	927 SW=	SX=	
>	< 1	57.40	•	•	•	, ,	•	•	•	•	•	•	•											EVEL 90	2 (KS)W=	68 KW=2.	KX=4.521	
3	r	n .	#	#	~	· ~) =	* *	3	~	3	2.36	2.31											CONFIDENCE LEVEL	1= 2.4	=NM 87.	(N=. 7	
>	< !	21.20	•	•	•	• •	•	•	•	•	•	•	•											CENT CONF	AW=	399.	22947.64	80E1NG
7		•	•	•	•	•	•	٠	٠	•		2.34	•						•					PER C				
>		57.32	•	•	•	, (•	•	•	•	•	•	•	•			•			,				7.	RACEWAY CAP	05M 89.49	× 62•	
	į	Ω	S	#	1	: =		7 1	8	3	3	2.31	≠	₹										P 0	_	-	0h =X	
,		57.30	•	•	•	• (•	•	•	•	•	•	•	•											25-37043-00			
2	¥ (2.61	2.62	2.56	2.41	2,40	02.0		2.41	2-45	2.38	2.35	2.36	2.82											190 6005			
																						72/	ጉጉገ			T	2	٦,

BOEING D2-13956-2

×	٠.	•	٠.		•	٠.	•	•	7	٠.	٠.	··•		
*	1.07	1.12	<u>- 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1</u>	1.12	•	3.05	•	•	1.07	1.07	1.08	1.08		
×	83.37	•	•	•	•	4	•	٠	•	4	•	•		
3	1.09	1.10		1.15	1.10	1.07	1.10	1.08	1.06	1.08	1.05	1.04		
×	83.34	•	•	•	•	•	•	•	•	•	•	•	•	
3	_	1.07	1.09	1.13	1.10	1.07	1.09	1.09	1.07	1.08	1.06	1.07	1.11	
×	83.30	•	•	•	•	•	•	•	•	•	• •	• •	•	
3	_	1.08	1.07	1.08	1.09	1.21	1.05	1.10	1.06	1.10	1.08	1.07	1.10	
×	83.25	•	•	•	•	•	•	•	•	•		•	•	
3	_	1.10	_	1.10		1.08	1.05	1.09				1.12	1.06	
*	M	83, 25	•	, ,	, .	•	•	•	•	, (• (• •	•	
3	_	1.07	1.13	1.06	•	1.10	•	•	•	•	1.07	1.06	1.07	

41651.69 XN= 6 KX=4.870 SX= BOEING POPULATION 99 PER CENT
053 6005 25-37231-001 RACEWAY CAP
W= 82.46 WSQ=
X= 499.91 XSQ= 4165 X H X

BOEING D2-13956-2

68

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X
52.98
 3
X
53.08
   3
X
52.96
 . 75
. 78
. 78
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. 75
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. 75
3
 52.95
53.00
 3
 47.7.55
7.7.55
7.7.55
7.7.55
7.7.55
7.7.55
x
   53.00
 3
```

072 6005 25-37232-001 RACEWAY CAP W= 54.40 WSQ= X= 317.97 XSQ= D2-13956-2 BOEING 69

•122

.05 AX= 53.00 (KS)X= 2 SW= .102

73 KW=2.912 SW= 6 KX=4.870 SX=

40.56 WN=

BOEING

90 PER CENT

CONFIDENCE LEVEL

POPULATION 99 PER CENT

1.61 105.58		3	×	3	×	3	×	3	×	3	×	3	×
1.62 105.55 1.63 105.55 1.57 1.50 1.50 1.51 1.58 1.58 1.58 1.57 1.58 1.57 1.58 1.57 1.58 1.58 1.58 1.58 1.58 1.58 1.58 1.58		_	105.	_	•	_	•	1.64	•	1.58	•	1.63	02. 501
1.77 1.66 1.67 1.55 1.57 1.58 1.58 1.58 1.58 1.58 1.58 1.58 1.58		1.6	105.	1.63	•	1.57	•	1.60	•	200	• ′	* 0	00.00
1.58		1.7		1.66	•	j. 67	•	1.55	•) 6	•	00.	•.
1.58 1.60 1.56 1.57		1.6	•	1.62	•	1.60	•	1.62	•	1.63	•		• '
1.60 1.58 1.60 1.58 1.60 1.58 1.60 1.58 1.58 1.58 1.58 1.58 1.58 1.58 1.58		1.5		1.60	•	1.56	•	1.57	•	•	•	•	• '
1.60 1.62 1.58 1.60 1.69 1.69 1.69 1.69 1.69 1.69 1.69 1.69		•	•	•	•	•	•	•	•	•	•	•	• •
1.60 1.59 1.68 1.61 1.68 1.69 1.69 1.69 1.69 1.69 1.69 1.69 1.69		, ,	, ,	•	•	•	•	•	٠	•	4	•	•
1.60 1.62 1.58 1.60 1.61 1.58 1.60 1.58 1.60 1.58 1.60 1.59 1.59 1.58 1.61 1.51 1.58 1.58 1.60 1.55 1.56 1.56 1.56 1.56 1.57 1.55 1.56 1.56 1.57 1.57 1.57 1.58 1.58 1.58 1.55 1.55 1.55 1.55 1.55		•	•	•		•	•	•	•	•	•	•	·••
073 6005 25-37233-001 RACEMAY CAP 1.61 1.61 1.68 1.68 1.69 1.60 1.67 1.61 1.58 1		•	•	• •	•	1 42	• ,	1,58	•	1.60		.1.63	-,
1.50 . 1.53 . 1.56 . 1.57 . 1.58 . 1.58 . 1.58 1.59 1.59 1.50 . 1.57 . 1.58 . 1.58 1.59 1.59 1.50 . 1.57 . 1.57 . 1.58 1.59 1.59 1.50 . 1.57 . 1.57 . 1.58 1.59 1.59 1.50 . 1.57 . 1.57 . 1.58 1.59 1.59 1.50 . 1.57 . 1.57 . 1.58 1.59 1.59 1.59 1.59 1.59 1.59 1.59 1.59		•	•	00.	•	100	•	2 7	•	19-1		1.58	٠,
1.60 • 1.63 • 1.50 • 1.50 • 1.55 • 1.58 • 1.55 • 1.56 • 1.55 • 1.55 • 1.55 • 1.55 • 1.55 • 1.55 • 1.55 • 1.55 • 1.55 • 1.55 • 1.57 • 1.57 • 1.56 • 1.57 • 1.57 • 1.58 • 1.57 • 1.55 • 1.58 • 1.57 • 1.57 • 1.55 • 1.58 • 1.57 • 1.57 • 1.55 • 1.58 • 1.57 • 1.		ĕ-	•	1,54	•	00.	•	•	•		•	1 58	•
1.59 . 1.56 . 1.60 . 1.57 . 1.62 . 1.58 1.56 . 1.57 . 1.57 . 1.52 . 1.58 1.56 . 1.57 . 1.57 . 1.57 . 1.58 073 6005 25-37233-001 RACEWAY CAP M= 1.61 (KS)M= .14 AK=105.52 (KS)X= .139.90 WN= 54 KM=2.981 SM= .05 X= 6.33.10 XSQ= 66802.66 XN= 6 KX=4.870 SX= .11 BOEING		9.	•	1.63	•	1.60	•	1.62	•	1.00	•		• ·
1.56 . 1.56 . 1.57 . POPULATION 99 PER CENT CONFIDENCE LEVEL 90 PER CENT AM= 1.61 (KS)W= .14 AX=105.52 (KS)X= . A= 86.88 WSq= 130.90 WN= 54 KX=2.981 SW= .05 X= 633.10 XSQ= 66802.66 XN= 6 KX=4.870 SX= .11 BOEING		.5	•	1.56	•	1.60	•	1.57	•		4	1.38	•
POPULATION 99 PER CENT CONFIDENCE LEVEL 90 PER CENT AM= 1.61 (KS)N= .14 AX=105.52 (KS)X= .14 AX=10.55 (KS)X= .14 AX=10.55 (KS)X= .15 AX=2.981 SW= .05 AX=4.870 SX= .11		2.0	,	1.56	•	1.57	•						
POPULATION 99 PER CENT CONFIDENCE LEVEL 90 PER CENT AM= 1.61 [KS]W= .14 AX=105.52 (KS)X= . M= 86.88 WSQ= 139.90 WN= 54 KW=2.981 SW= .05 X= 633.10 XSQ= 66802.66 XN= 6 KX=4.870 SX= .11		•	•		ı								
POPULATION 99 PER CENT CONFIDENCE LEVEL 90 PER CENT AM= 1.61 (KS)W= .14 AX=105.52 (KS)X= .16 KN= .05 W= 86.88 WSQ= 139.90 WN= 54 KN=2.981 SW= .05 X= 633.10 XSQ= 66802.66 XN= 6 KX=4.870 SX= .11													
POPULATION 99 PER CENT CONFIDENCE LEVEL 90 PER CENT AM= 1.61 (KS)W= .14 AX=105.52 (KS)X= . W= 86.88 WSQ= 139.90 WN= 54 KW=2.981 SW= .05 X= 633.10 XSQ= 66802.66 XN= 6 KX=4.870 SX= .11 BOEING													
POPULATION 99 PER CENT CONFIDENCE LEVEL 90 PER CENT AM= 1.61 (KS)W= .14 AX=105.52 (KS)X= . M= 86.88 WSQ= 139.90 WN= 54 KW=2.981 SW= .05 X= 633.10 XSQ= 66802.66 XN= 6 KX=4.870 SX= .11 BOEING													
073 6005 25-37233-001 RACEWAY CAP W= 86.88 WSQ= 6802.66 XN= 6 KX=4.870 SX= 11				٠									
POPULATION 99 PER CENT CONFIDENCE LEVEL 90 PER CENT AW= 1.61 (KS)W= .14 AX=105.52 (KS)X= . 139.90 WN= 54 KW=2.981 SW= .05 X= 633.10 XSQ= 66802.66 XN= 6 KX=4.870 SX= .11 BOEING													
POPULATION 99 PER CENT CONFIDENCE LEVEL 90 PER CENT AM= 1.61 (KS)W= .14 AX=105.52 (KS)X= .16 M= 1.61 (KS)W= .14 AX=105.52 (KS)X= .16 M= 1.61 (KS)W= .16 M= 105.52 (KS)X= .16 M=													
POPULATION 99 PER CENT CONFIDENCE LEVEL 90 PER CENT AW= 1.61 (KS)W= .14 AX=105.52 (KS)X= .139.90 WN= 54 KX=2.981 SW= .05 X= 633.10 XSQ= 66802.66 XN= 6 KX=4.870 SX= .11													
POPULATION 99 PER CENT CONFIDENCE LEVEL 90 PER CENT AW= 1.61 (KS)W= .14 AX=105.52 (KS)X= .105.52 (KS)X= .105.83 (KS)X= .105.84 (KS)X= .105.82 (KS)X= .105.8													
POPULATION 99 PER CENT CONFIDENCE LEVEL 90 PER CENT AW= 1.61 (KS)W= .14 AX=105.52 (KS)X= .16 (KS)W= .14 AX=105.52 (KS)X= .16 (KS)W= .14 AX=105.52 (KS)X= .16 (KS)W= .16 (KS)W= .16 (KS)X=													
POPULATION 99 PER CENT CONFIDENCE LEVEL 90 PER CENT AM= 1.61 [KS]W= .14 AX=105.52 {KS]X= . N= 86.88 WSQ= 139.90 WN= 54 KX=2.981 SW= .05 X= 633.10 XSQ= 66802.66 XN= 6 KX=4.870 SX= .11 BOEING													
POPULATION 99 PER CENT CONFIDENCE LEVEL 90 PER CENT O73 6005 25-37233-001 RACEMAY CAP N= 86.88 WSQ= N= 6802.66 XN= 6 KX=4.870 SX= BOEING	В												
073 6005 25-37233-001 RACEWAY CAP N= 86.88 WSQ= 139.90 WN= 54 KW=2.981 SW= .05 X= 633.10 XSQ= 66802.66 XN= 6 KX=4.870 SX= .11 BOEING	Œ			1000	N C 1	010		TOFNEE					
X= 633.10 XSQ= 139.90 WN= 54 KH=2.981 SW= .05 X= 633.10 XSQ= 66802.66 XN= 6 KX=4.870 SX= .11 BOEING	LNG		S 25_2722	ב ס		ב ב		, 6	1 (KS)	A TI S	X=105.5	72 (KS)X=	•
X= 633.10 XSQ= 66802.66 XN= 6 KX=4.870 S B0EING	}		6716-67	1	- 0		139.	•	54 K.X=	2.981. SW=	• 05		
	D			# *	33.10 XSQ=		66802.6	•	K X = 4 •	870 SX=			
	í				7)								

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33	• 33	, 34	• 35	•36	.36	.37	.37	.37	•38
38	38	38	.38	• 38	.38	•38	.38	• 38	.38
38	38	38	.39	.39	.39	•39	•39	•39	•39
39	39	39	.39	•39	.39	•39	• 39	•39	.39
.39	39	.39	.39	.39	.39	•39	.39	.39	•39
30	33.0	•39	•39	• 39	04.	04.	04.	04.	04.
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. 42	4.2	. 42	.42	.42	. 42	. 42	- 42	. 42	-42
42	.42	.42	• 42	• 42	.43	• #3	• 43	.43	. 43
24.3	43	. 43	• h 3	.43	77.	11 17 •	11 11 .	77.	77.
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54.	5 # 2	545	97.	94.	94.	94.	24.	74.	2 th *
74.	84.	8#•	84.	84.	67.	64.	• 50	45.	

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260 6005 25-27209-016 RACEWAY WIRE SUPPORT AW= .41 (KS)W= .0 W= 57.41 WSQ= 23.88 WN= 139 KW=2.806 SW= .0

D2-13956-2

71

260 6005 25-27209-025 RACEWAY WIRE SUPPORT

W= 2.85 WSQ= .0 BOEING

.37 .33 .31 .31 .28

3

3

3

3

3

BOEING

D2-13956-2

BOEING

260 D2-13956-2

73

LEVEL 90 PER CENT		1=3.4
POPULATION 99 PER CENT CONFIDENCE LEVEL 90	ZOU GUUS 25-27209-026 RACEWAY WIRE SUPPORT AM=	W= 9.31 WSQ= 5.12 WN=

73

D2-13956-2

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260 6005 25-27209-027 RACEWAY WIRE SUPPORT AW= .32 (KS)W= W= 3.81 WSQ= 1.21 WN= 12 KW=3.758 SW= .0
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BOEING

BOEING

D2-13956-2

74

.29 .34

.29

•30

3

3

3

.33

.32

.32

.32

3

3

3

3	1.00	1.01	1.03	1.04	1.05	1.06	1.07	1.07	1.08	1.08	1.09	1.09	1.10	1.10			1.12	1.13	1.13	1.14	1. 1	1.15	1.15	1.16	1.16	1.17	1.19	
*	1.00	1.01	1.02	1.04	1.05	1.06	1.06	1.07	1.07	1.08	1.09	1.09	1.10	1.10		1.1	1.12	1.13	1.13	7. 7	1.14	1.15	1.15	1.15	1.16	1.17	1.18	
*	1.00	1.01	1.02	1.04	1.05	1.06	1.06	1.07	1.07	1.08	. 08	1.09	1.10	1.10	=:	1.1	1.12	1.12	1.13	1.14	1.14	1.15	1.15	1.15	1.16	1.17	1.18	
32	1.00	1.01	1.02	1.0.1	1.05	90.1	1.06	1.07	1.07	1.08	1.08	1.09	1.09	01:1	01:1	1.1	1.12	1.12	1.13	7.1	1.14	1.15	1.15	1.15	1.16	1.16	1.18	
*	1.00	10.1	1.02	1.03	1.05	1.06	1.06	1.07	1.07	1.08	1.08	1.09	1.09	01.1	01:1		1.12	1.12	1.13	7. 7¢	1.14	1.15	1.15	1.15	1.16	1.16	1.18	BOEING
3	1.00	1.01	1.02	1.03	1.05	90-1	1.06	1.07	1.07	1.08	1.08	1.09	1.09	1.10	01.1	1.11	1:1	1.12	1.13	1.14	1.14	1.15	1.15	1.15	1.16	1.16	1.18	
3	1.00	1.00	1.02	1.03	1.05	90.1	90.1	1.07	1.07	1.08	1.08	1.09	1.09	01.1	- 10		==	1.12	1.13	1.13	1.14	- 1	1.15	1.15	1.16	1.16	1.18	
3	1.00	1.00	1.02	1.03	1.04	90.1	1.06	1.07	1.07	1.08	1.08	1.09	50.1	1.10	01:1	1:1		1.12	1.13	1.13	1.14	1.14	1.15	1.15	1.16	1.16	1.17	
3	16.	1.00	1.02	1.03	1. 04	1.05	90.1	1.07	1.07	1.08	1.08	1.09	1.09	1.10	1. 10	1.1	==	1.12	1.13	1.13	71.	J. 14	1.15	1.15	. 91.1	1.16	1.17	

(25-35471-001 RACEMAY WIRE SUPPORT)

3	1.22
3	1.21
3	1.20
x	1.20
3	1.20
32	1.20
3	1.20
3:	1.20
3	1.19
3	1.19

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	91.	
MPIDENCE LEVEL 90 PER CENT	JPPORT AW= 1.11 (KS)W=	294 KW=
180 6005 25_35121_001 8462 CENT CONFIDENCE LEVI	100 COURT SUPPORT	198 = DCM C1.626 = #

BOEING

.	N N N N N N N N N N N N N N N N N N N	N N W W W W W W W W W W W W W W W W W W	H W W W W W W W W W W W W W W W W W W W
1.15 1.15	4 4 1.15 1.15	M W W W W W W W W W W W W W W W W W W W	H W W H
W 1.15	- «	3	H H 10-11-11-11-11-11-11-11-11-11-11-11-11-1
	~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~	H I.I.	3

	• 20	
_	¥. •	.07
CER	1.22 (KS)W=	≥MS
PER	1.22	075
8		i=3.
LEVEL	A N=	39 KW=3.075 SW=
CONFIDENCE	SUPPORT	58.02 WN=
CENT	Y WIRE	
99 PER	RACEWA	7
POPULATION 99 PER CENT CONFIDENCE LEVEL 90 PER CENT	6005 25-35769-002 RACEWAY WIRE SUPPORT	=0SM 05.74
	6005	불
	180	

BOEING

77

D2-13956-2

WEIGHT AND BALANCE

INPUT

77	03	12
>	DELTA W Z O.489451E C DWDZ/W 1.532	<u>F</u>
×	о • o	×
2 015P 8-29 3-24 6-34 20-76 3-98 0-89 6-10 12-92	DELTA W Y 0.556269E 03 DWDY/W 1.633	2 01SP 5.60
2 115.20 110.86 106.43 108.78 117.76 111.52 111.90 113.52 121.76	0.556	2
Y DISP 2-12 1-45 11-44 11-93 1-93 19-14 13-09	TA W X 8402E 06 DWDX/W 3.711	Y DISP 4.51
Y 106.24 109.22 99.30 105.34 109.92 109.10 96.26 109.16 112.50	EL 39	Y 106.64
X DISP 18.77 10 8.96 10 2.05 9 6.24 10 13.35 10 13.35 10 5.61 10 4.84 9 23.18 10 63.42 11 14.50 10	Z D C O C O C C C C C C C C C C C C C C C	X DISP 56.39
X 306.65 329.99 329.37 349.43 425.84 477.22 485.20 513.12 669.64	W DEL1A 0.345614E WDZ/W 4.071	x 506.11
MI DISP 1.06 1.22 0.80 0.54 1.75 1.75 1.66 1.37	0 40	WT DISP 4.42
WT 0.94 0.77 1.99 0.42 2.34 0.83 1.53 0.79 2.77	W DELTA Y 0.172934E 0 WDY/W 2.880	NT 14.44
OBMS 5-62 44 BMS 5-62 44 BMS 5-62 45-1 BMS 5-62 45-2 BMS 5-62 45-2 BMS 5-62 46 BMS 5-62 46 BMS 5-62 47-1 BMS 5-62 47-2 BMS 5-62 47-3 BMS 5-62 48 BMS 5-62 47-3	W DELTA X W 0.335235E 05 0. WDX/W 12.680	DESCRIPTION BMS 5-62
MRCN 6009 6009 6009 6009 6009 6009 6009	BOEING D2-1399 78	56-2 September 1

WEISHT AND BALANCE

INPUT

DESCRIPTION	WT X X DISP	> -	r 2 ISP	2 DISP	IX IX
	.62 0.	100.00	100.	•	
1.83 0. 2.13 D.	285.86 0. 320.87 0.	102.18 0.	105.20	•	
	99	50	116.	•	
	.56	28	102.	0.	
	.56	20	115.	•	
	16.	16	103.	••	
	.02	20	119.	••	
	.20	95	103.	••	
	.72	.24	116.	••	
	.29	6	106.	••	
	SUM	SUMMAAY			
W DELTA Y 0.	W DELTA 2	DELTA W 3	X DELTA	> 3	DELTA W Z O.
WDY/W 0.	WDZ/W 0.	DMDX/W		DWDY/W	DWDZ/W
·	10	TOTALS			
WT WT	×	>	7 2	2	λI XI
14.65 0.	456.18 0.	ט וא צטו	105.56		

EC T	ECT MRCN	POPULATION PART NO	99 PER	CENT	99 PER CENT CONFIDENCE LEVEL TITLE	LEVEL	90 PER CENT Avg	CENT DISP	
572	6010	25-27226-02	7 INSUL	ATED (SUIDE	3	0	_	•
072	6010	25-37125-008	B INSUI	C 0 V F F		1 1	•		- ?
072	90109	25-37125-009	INSTIT	COVER	• •	 	•	リエーハと	5
52	6010	25-37125-010	TOSEL	1 1 2 0 0	•	1 1 2 4	80.		ŏ
52	6010	25-37125-013	TOSKI C		•	H .	70.	NA (XX)	ĕ
352	6010	25-37125-018	INVIE	C O V i: 0				X () X	ĕ
372	6010	6010 25-37125-010 14	TASSE COVER		•	X	<u> </u>	(KS) W=	ĕ
80	0109	25-37125-026	TOSKI C			 	0 !	(KS)M=	0
8	6010	25-37125-021				X	• 13	(KS) W=	9
8	200	20-121-02		COVER 10.00		AM	. 17	(KS)M=	9
		270-27176-62	INSOL	COVE		AW=	• 15	(KS)W=	•
0	200	420-C211C-C2	INSOL	COVER		AW=	- 17	(KS)W=	00

90 PER CENT AVG DISP	. 18 (KS)W= . 18 (KS)W= . 11 (KS)W=		.32 (KS)W= .71 (KS)W= .58 (KS)W= .04 (KS)W=	00.00	03	. 11 (KS)W= . 03 (KS)W= . 02 (KS)W= . 04 (KS)W=
LEVEL	A A A A A A A A A A A A A A A A A A A		H H H H K K K K K K K K K K K K K K K K		H H H H K K K K K K K K K K K K K K K K	
99 PER CENT CONFIDENCE ITTLE	005 INSUL CONN 006 INSUL CONN 005 INSUL CONN 006 INSUL CONN	G+C CABLE SU G+C CABLE CO G+C CABLE CO THRUST STRAP ENTRY CHUTE	5 ENTRY CHUTE 1 UPPER CHUTE 2 LOWER CHUTE 1 ENTRY CHUTE	ENTRY ENTRY ENTRY ENTRY ENTRY ENTRY	SUPPT G+C ST ENTRY ENTRY INSUL	02 INSUL JUMPER 02 INSUL JUMPER 01 G+C CHUTE SPACER INSUL 03 G+C CHUTE SPACER INSUL
POPULATION PART NO	5-28046- 5-28046- 5-28069- 5-28069-	5-28089- 5-29822- 5-30927- 5-32271-	32271-0 32429-0 32429-0 32430-0	5-32430- 5-32430- 5-32430- 5-32430- 5-32430-	-36627- -10923- -12066- -12066-	26-12435-00 26-12454-00 26-12467-00 26-12467-00
MRCN	6011					6011 6011 6011 6011
SECT	051 051 051	340 340 340 070	070 050 050 050	050 050 050 050 050	190 050 050 050 050	051 051 050 050

	DISP			00 •			-			00. =										-	-			
EZ.		(KS)W=	(KS)H	(KS)M	(KS)W=	(KS)W=	(KS) W=	(KS) W=	(KS) W=	(KS)W=	(KS) W=	(KS) W	(KS) W=	(KS) W=	(KS)M	(KS)W=	(KS)W	(KS)M=	(KS)M=	(KS)#=	(KS)#	(KS)	(KS)W	(KS)
90 PER C	AVG	• 02	00.	.02	00.	. 12	.01	. 13	. 17	.61	. 18	ħ0•	• 03	• 15	•00	• 02	.01	.21	• 39	=	. 13	.07	20.	.27
EVEL		AW=	AH=	A W=	A W=	A W=	A W=	A W=	A W=	AW=	A W=	A W=	AW	AM	AH	A W=	AN	AW=	AM	AW	AK	A H=	AM	AH
	TITLE	CHUTE ATTACH PLATE	THRUST STRAP	CABLE THRUST	THRUST FITTING KEY	CONNECTOR BOOF	THRUST FITTING SHIM		2-3 CHUTE ATTACH YOKE		STATIC GROUND	STATIC GROUND JUMPER	CLAMP FITTING	ENTRY	G+C CLAMP	BOLT INSUL	INSUL	INSUL	INSUL SEAL	INSUL	INSUL SEAL			
POPULATION 99		26-12541-002	13079-001		13082-002		26-15734-001	29-21853-002	29-21875-002	29-22298-002	29-23395-003	29-23395-005	29-23398-004	29-24425-008	29-24685-001	29-25299-004	29-25299-007	29-25299-008	29-25299-009	29-25779-004	29-25779-005	29-28031-005	29-29073-001	29-29377-001
4	MRCN						6011	6011	6011	6011	6011	6011	6011	6011	6011	6011	6011	6011	6011	6011				
	SECT	050	340	340	340	340	050	050	050	180	340	340	340	050	070	070	07.1	071	071	340	340	190	190	190

30E I NG

	0
DISP	2.84 (KS)W=
AVG PEK CI	
ובענו	ΔWH
COAFIDENCE	MAHUHANIAM
POPULATION 99 PEK CENI CONFIDENCE LEVEL 90 PEK CENI N PART NO TITLE AVG	OS2 4020 10-20134-005 ABM-DISABM MECHANISM
š <u> </u>	500-
POPULATION ECT MRCN PART NO	10-2012
MRCN	4020
ECT	5 30

EC T	MRCN	POPULATION 99 PER CENT CONFIDENCE LEVEL ECT MRCN PART NO TITLE	PER CENT	CONFIDENCE		90 PER CENT AVG	ENT DISP	
053	6503	053 6503 10-20451-001 LINEAR EXPLOSIVE	LINEAR EXP	OSIVE	ΨV	1, 13		2
052	6503	10-20451-003	INFAR FYDI	0.5176	17.4		127023	•
2 2 0	7507			1001	1 2 1	07.1	=M(CY)	š
0 0	0000	10-20451-005	DE LONATOR 1	ASSY	AW	.08	(KS)M=	ŏ
700	6503	10-20870-018	BOOSTER EXP	2LOSIVE	AWE	34	(KS)W=	0
052	6503	10-20870-021	LINEAR EXPI	.OSIVE	AW=	200	(KS) W=	
052	6503	10-20870-030	TIME DELAY	BOOSTER	M M	91	#M(VX)	; è
052	6503	25-25218-015	S+A MECH AS	SSY	N A		- M (K) K M	•

ECT	MRCN	POPULATION 99 PER CENT CONFIDENCE LEVEL ECT MRCN PART NO TITLE	9 PER CENT TITLE	CONFIDENCE	LEVEL	90 PER CENT AVG	CENT DISP	
051	6507	051 6507 25-27227-002 INSULATION MOLDED	INSULATION	MOINED	3	-	777.577	•
051	6507	25-27227-003	NOTIVE STATE	MOI DED) 	•	- MICK!	•
2	4507	300 40040-30	NOTE WHO CALL	COLUED COLUED	II K	• 03	LKO)KI	•
		h00-17717-C7	INSULA I 10.4	MOLDED	A W=	•03	(KS)M=	0
- ·	1000	25-2/22/-005	INSULATION	MOLDED	ANH	. 16	(KS)W=	C
20	9201	25-27228-001	STRUT INSUL	ATED	A W=	1.20	(KS)W=	
051	6507	25-27230-005	FRAME INSUL	ATED	AM	3.46	3. 46 (KC) W=	•
052	6507	25-27232-022	GUIDE		ΔW=	15	1 K C K J	•
052	6507	25-27232-023	GUIDE		17	•	111000	•
			•				リエーのとし	•

:C1	MRCN	PART NO	FURULATION BY PER CENT CONFIDENCE LEVEL TITLE	/t/	AVG	ENI DISP	•
)73	6703	10-20451-002	173 6703 10-20451-002 LIVEAR EXPLOSIVE	AW	1.47	(KS)W=	.05
372	6703	10-20451-004		AWI	1.63	(KS)W=	20.
373	6703	10-20451-005		A W=	.08	(KS)W=	00.
372	6703	10-20451-018		AW=	• 34	(KS)W=	00•
372	6703	10-20870-020		A W=	.29	(KS)W=	00.
272	6703	10-20870-026		A W=	.33	(KS)W=	†0·
372	6703	25-25218-016		AW=	.70	.70 (KS)W=	00•

SECT	MRCN	POPULALION 95 PART NO	PER (PUPULATION 99 PER CENT CONFIDENCE LEVEL SECT MRCM PART NO TITLE	EVEL	VO PER CENT AVG	CENI	
071	6706	25-27221-002	INS.	MOLDED	AW=	• 00	(KS)W=	0
07.1	9019	25-27221-003	SU	- MOLDED	W W	• 03	(KS)W=	9
07.1	9019	25-27221-004	SUI	MOLDED	A W=	.03	(KS)W=	ĕ
07.1	9019	25-27221-005	SUI	MOLDED	AM	.15	(KS)M=	9
071	9019	25-27222-005	MAN	INSUL	W=	6.45	(KS)W=	1.23
071	9019	25-27224-001	IRU	INSULATED	AW=	1.45	(KS)W=	7
07.1	9019	25-27226-019	JOIN		A W=	.95	(KS)W=	~
072	9029	072 6706 25-27226-027 GU	GUIDE		A W=	.93	.93 (KS)W=	₹.